CFD Performance Analysis of a Spark Ignition Engine Fueled by Landfill Gas

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Abstract: Landfill gas (LFG) that is generated in an anaerobic environment in landfills and consists primarily of methane and carbondioxide with small amount of nitrogen and other non-methane gases, could be collected and used to produce energy either by extracting methane or using the landfill gas directly in an internal combustion engine or a gas turbine. It amounts to be a net-negative greenhouse gas emission process. Carbondioxide component of LFG dilutes the fuel and absorbs some of the heat of combustion, causing reduced flame temperature that decreases NOx emissions and also suppresses knock.

A model was developed and validated with the experimental data available in literature, using the computation fluid dynamic (CFD) code, KIVA-4. Various engine performance parameters at various operating conditions were evaluated and the benefits of methane purification and or direct use of LFG as a fuel in the engine scenarios were compared. It was found that landfill gas used directly at higher compression ratios can be used for pure methane fuel with higher fuel efficiency than can be achieved using pure methane fuel only.

Keywords: Alternative fuel, emissions, IC engine modeling, landfill gas, SI engine simulation.

1. INTRODUCTION

An estimated amount of 75 billion Nm³ of methane gas is produced in landfills annually worldwide, and less than 10% of this fuel is captured and utilized [1]. Methane is a potent greenhouse gas with 72 times the global warming potential of carbondioxide (CO₂) when averaged over 20 years and 24 times that of CO₂ when averaged over 100 years, if it is allowed to be released into the atmosphere [1-3]. In mega landfills in the United States, the Environmental Protection Agency (EPA) requires landfill gas to be collected and flared to prevent the release of methane into the atmosphere, but the methane fuel can profitably be collected and utilized in a landfill-gas-to-energy (LFGTE) operation to produce power or heat or both. In mega landfills, gas turbines are used to produce energy because of their high power density, but in addition to these, the US EPA has identified hundreds of additional candidate sites for LFGTE; most with smaller amounts of waste in place. For these cases, an internal combustion engine generator may present an economical attractive option. LFGTE projects are among the greenest technologies. Combusting methane in landfill gas is a netnegative greenhouse gas emission operation, and in this case energy production can be considered a "free" by-product of greenhouse gas reduction.

Landfill gas (LFG) is produced in an anaerobic environment and consists primarily of methane and carbon-

dioxide with small amounts of nitrogen and other nonmethane organic gases. An internal combustion engine can be fueled by either purified methane or raw LFG to produce power and energy. Economic analyses have determined that LFGTE projects can be very profitable, so technologies which help to utilize this largely untapped resource will produce both economic and environmental benefits to the producers.

2. LANDFILL GAS GENERATION

Landfill gas is similar in nature as swamp gas or biogas. It is generated by decomposition of organic material in an anaerobic environment by acetogenesis and methanogenesis processes [1]. The gaseous products of which are methane and carbondioxide and representative reactions are shown below:

Acetogenesis:

 $C_6H_{12}O_6 \rightarrow 2C_2H_5OH + 2CO_2$

Methanogenesis:

$$CH_3COOH \rightarrow CH_4 + CO_2$$

 $CO_2 + 4H_2 \rightarrow CH_4 + 2H_2O$

The composition of landfill gas can vary significantly from site to site, but average compositions are presented in Table 1 [4].

In early days, methane gas produced in landfills was ignored and allowed to be released into the atmosphere. It is estimated that landfills account for approximately one third of the total methane emissions in the US [5]. Because of this,

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the US Environmental Protection Agency now requires landfills to collect and flare landfill gas to reduce the overall global warming from landfills. Even when landfill gas is not collected, it still must be vented to prevent the gas from migrating, damaging vegetation over the landfill, or collecting beneath the impermeable layer which may cause a 'balloon' effect beneath the ground. Gas venting or collection is typically performed using perforated pipes installed either vertically as seen in Fig. (1) [6] or in a horizontal pipe network configuration near the surface and located just below an impermeable layer to prevent the escape of gas to the atmosphere. When a collection system is in place, the individual pipes are connected to a header and the gas is delivered to a centralized location. The gas may be collected by passive diffusion through the waste layer or actively by attaching a vacuum to the pipe to create negative pressure inside the landfill and extract the LFG more quickly and efficiently.

Table 1. Landfill gas composition.

Compound	% by Volume
Methane	45-60%
Carbondioxide	40-60%
Nitrogen	2-5%
Oxygen	0.1-1%
Ammonia	0.1-1%
Non-Methane Organic Compounds	0.01-0.6%
Sulfides	0-1%
Hydrogen	0-0.2%
Carbon monoxide	0-0.2%

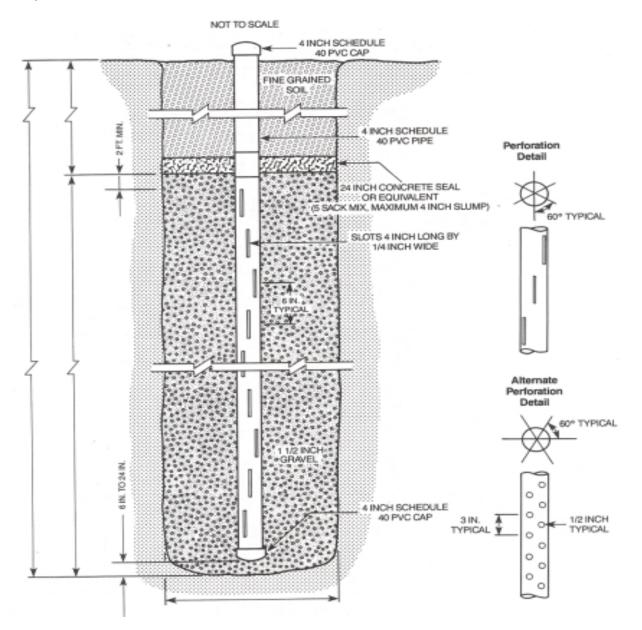


Fig. (1). Landfill gas collection pipe design.

Because collection systems are required for large landfills, the additional cost associated with installing an LFGTE system is relatively small. Large landfills can easily justify the cost of installing LFGTE systems, but even smaller landfills can employ LFGTE profitably. As of 2007, there were over 400 LFGTE projects in operation in the United States. In addition to these, the US EPA has identified another 535 candidate sites for LFGTE projects. These candidate sites are those landfills with at least 1 million tons of waste-in-place, and represent the majority of the total land-filled waste in the US. The viability of LFGTE projects as a private venture depends on the cost of installation vs the price for which the electricity and/or heat produced can be sold. In 2005, it was estimated that the break-even price for electricity was between \$0.03-0.04/kWh [7] which is far below the current price of electricity.

A hypothetical landfill of the minimum size was considered as a candidate site for LFGTE with one million tons of waste infill over a period of ten years. The amount of landfill gas produced by the landfill can be estimated by the formula presented by Jaramillo and Matthews [7]:

$$LFG_{T,x} = 2kR_xL_oe^{-k(T-x)}$$

where LFG [mmcf/yr] is the amount of landfill gas produced in year T, 2 is the ratio of LFG to methane, k [1/yr] is the rate of methane generation, R_x [lbs] is the amount of waste input in year x, and L_o [ft³/lb] is the methane generation potential of the waste. The following values are assumed for the variables:

k = 0.255 - a value representative of a wet climate.

 $R_x = 2 \times 10^8$ for the landfill in consideration.

 $L_0 = 2.565$.

Given the values assumed above, Fig. (2) shows the rate of methane production rate decay for one year's worth of a municipal solid waste (MSW) land-filled.

This formula gives a peak methane production rate in year 10 of 2.26×10^9 mmcf/year of landfill gas, after which infill ceases and there is a sharp decline in LFG generation. Given these values, the LFG production rate for the landfill over its 10-year infill and the following ten years is shown in Fig. (3).

The power generation potential can then be estimated using Jaramillo and Matthews' equation [7]:

$$GPGP_T = \frac{LFG_T\eta_{col}E_c}{(365)(24)H_r}$$

where η_{col} is the collection efficiency, E_c [BTU/ft³] is the energy coefficient of landfill gas, and H_r [BTU/kWh] is the heat rate of the equipment. Assuming a collection efficiency of 85%, an energy coefficient of 500 BTU/ft³, and heat rate of 9492 BTU/kWh for an internal combustion engine, the maximum power output will be 11.5 MW. Assuming the project is shut down when gas production drops to 10% of peak (after 20 years), the power generated over the life of the project would be 9.1 x 10⁸ kWh. As the average US household consumes approximately 11,040 kWh per year [8], the electricity generated could power over 4,000 homes for the 20-year lifespan of the project.

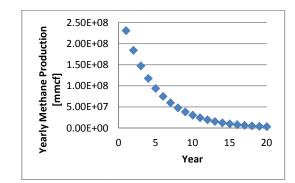


Fig. (2). Estimated landfill gas production decay for 10^5 tons of municipal solid waste.

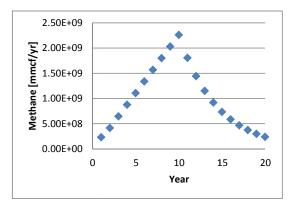


Fig. (3). Landfill Gas Production Rate Estimate for a Hypothetical 1 MTon Landfill.

Use of methane and natural gas in internal combustion engines is well-studied, but the use of landfill gas as a fuel in its unrefined state has received less attention. In general, it is desirable to increase engine compression ratio as high as possible to increase efficiency, but the limiting factor for compression ratio is the spontaneous detonation of fuel-air mixture ahead of the flame front – known as knock. This phenomenon creates extremely high temperatures and pressures and destroys the boundary layer between the burned gas region and the chamber walls causing rapid heating of the piston, cylinder head, and block. Persistent knock can cause damage to engine components and can eventually destroy an engine.

Landfill gas, when considered as a fuel, is essentially methane diluted by carbondioxide. The carbondioxide may participate in the combustion reaction; but, for complete combustion of fuel, all of the carbondioxide which enters with the fuel will leave as carbondioxide, so it has no net effect on the combustion reaction. The way in which the additional CO_2 does impact the reaction is by diluting the heat capacity of the fuel and absorbing heat released in the combustion reaction, thereby lowering the flame temperature and consequently the flame speed and pressure in the cylinder. In a study by Liu *et al.* [9], it was predicted that the carbondioxide content in landfill gas would reduce the flame temperature by 200 K from that of pure methane fuel. In addition, flame speed was found to decline linearly from the flame speed of methane fuel to zero as the proportion of CO_2 increased. Generally at some concentration of carbondioxide in the fuel, the flame temperature would reduce to such a point that the flame would no longer propagate. In general, all other operating conditions being equal, the effect of introducing CO_2 into the fuel will reduce fuel efficiency and power output of an engine.

Despite degrading effects on performance, the presence of carbondioxide in fuel has some benefits, as well. In a study considering engine knock in the presence of diluents [10], Rodrigues and Shrestha determined that for every 10% increase in the concentration of carbondioxide, the engine compression ratio could be raised by factor of one from its original compression ratio without the inducing knock. A previous study by Shrestha and Karim [11] predicted even knock-suppressing characteristics stronger for carbondioxide. Additionally, the specific heat of carbondioxide increases rapidly with temperature relative to nitrogen which is the other major non-participant in combustion as demonstrated in Fig. (4). The resulting absorption of heat by CO₂ reduces the flame temperature and thereby reduces harmful NO_x emissions during combustion in engines.

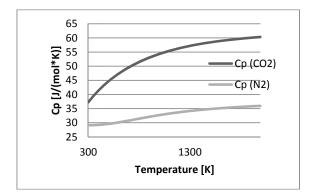


Fig. (4). Specific heats of carbondioxide and nitrogen.

3. ENGINE COMBUSTION MODELING

KIVA-4 code developed by Los Alamos National Lab was utilized for simulating a spark-ignition engine. KIVA is a CFD program designed specifically to simulate internal combustion engine performance and has been successfully employed to simulate methane combustion in a spark-ignited engine by Tsao, Han and others [12]. For the sake of simplicity, only the compression and power stroke were modeled – from timing at intake valve closure to exhaust valve opening. The fuel/air mixture was assumed to be homogenous and included residual exhaust gases from the previous cycle.

A two-step chemical kinetic mechanism proposed by Westbrook and Dryer [13] was used for the combustion of methane. The Westbrook-Dryer mechanism includes one

irreversible and one reversible steps:
I.
$$CH_4 + 1.5O_2 \rightarrow CO + 2H_2O$$

II.
$$0 + 0.5O_2 \leftrightarrow CO_2$$

The reaction rates used in the Arrhenius form are shown in Table 2 with units of cm, s, cal, mol.

 Table 2.
 Reaction constants (units are cm, s, cal, mol).

Reaction	А	β	Ea	Reaction Order
1f	1.59 x 10 ¹³	0	47800	$[CH_4]^{0.7}[O_2]^{0.8}$
2f	3.98 x 10 ¹⁴	0	40700	$[CO][O_2]^{0.25}[H_2O]^{0.5}$
2b	5.0 x 10 ⁸	0	40700	[CO ₂]

In addition, five equilibrium reactions were used:

$$\begin{array}{ll} \mathrm{I.} & H_2 \leftrightarrow 2H \\ \\ \mathrm{II.} & O_2 \leftrightarrow 2O \end{array}$$

III.
$$N_2 \leftrightarrow 2N$$

IV.
$$O_2 + H_2 \leftrightarrow 20H$$

V. $O_2 + 2H_2O \leftrightarrow 4OH$

KIVA also employs a mixing controlled chemistry model based on the eddy-dissipation model developed by Magnussen and Hjertager [14]. This model produces a flame speed dependence on the square root of k (turbulent kinetic energy) [15]. In the Magnussen and Hjertager model for premixed turbulent flames, the rate of fuel combustion for the fuel oxidation reaction is limited by the smallest value of any of three limitations which describe dissipation of eddies which may limit the oxidation of fuel. These limitations are based on dissipation of fuel and oxygen eddies, the flame speed in regions of high fuel concentration and low oxygen concentration, and the combustion rate based on dissipation of hot eddies of products of combustion.

Using KIVA, the flame front can be seen to propagate as a temperature gradient from the spark location at the topcenter of the cylinder toward the outside. Figs. (5, 6) show temperature gradient of a slice from centerline to the cylinder wall at 5% and 25% stages of combustion, respectively.

4. MODEL VERIFICATION

The test engine used for verification of the model was a cooperative fuel research (CFR) spark-ignition engine. The engine dimensions, such as stroke length, bore diameter, valve timing, and connecting rod length are given in Table **3** below.

Engine performance was matched to experimental results produced by the CFR engine by Narayana [2] as shown in Tables 4 and 5. This was accomplished by iteratively modifying the input values for spark energy addition to match the experimental value for ignition delay and the input value of turbulent kinetic energy in Magnussen and Hjertager model [13] which impact flame speed in order to

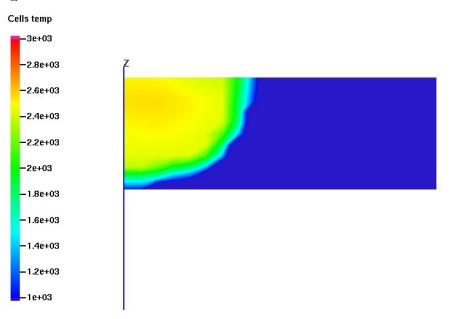


Fig. (5). Temperature gradient at 5% of fuel consumed.

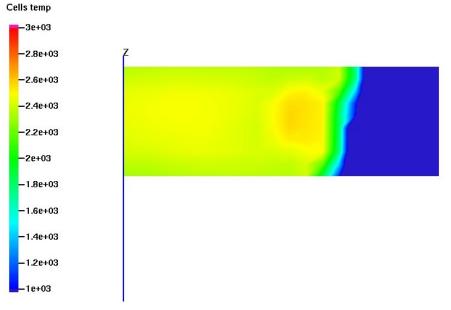


Fig. (6). Temperature gradient at 25% of fuel consumed.

match the experimentally determined value for combustion duration [3]. The resulting model produced combustion duration, power, and peak pressure trends that compared generally favorably with experimental values except that the simulation that does not suffer from ring or valve leakage as a real engine does and so simulated values for peak pressure and power are somewhat higher than experimental values. Ignition delay did not produce good agreement or follow trends for diluted fuel; however, since a range of spark timings were examined, the model was still valid except in that actual spark timing required to produce similar results may vary from the model. Moreover, the ignition delay generally influences minimum on the performance parameter of the engine. Additionally, the simulations used for modeling were run at 1,200 rpm instead of 600 rpm used for verification, because an engine speed of 1,200 rpm

represents a common operating speed for an electrical generator. The ignition delay and combustion duration were determined as 5% and 95% of the mixture mass burned for all the calculations.

Table 3. Engine characteristics.

Variable	Value	Units
Bore	8.26	cm
Stroke	11.43	cm
Connecting Rod Length	25.4	cm
Valve Close	-146	deg ATDC
Valve Open	140	deg ATDC

Simulated Experimental Difference Ignition Delay [deg] 0% 3 3 25 27 8% Combustion Duration [deg] 6.7 Peak Pressure [MPa] 5.1 24% Indicated Power [kW] 2.86 1.9 34%

Table 4. Comparison with experimental values.

Methane, CR=8.5, ER=0.9, 600 rpm, 98 kPa inlet pressure, spark timing 30 deg. before top dead center (BTDC), initial/inlet temp 303K.

Table 5. Comparison with experimental values.

	Simulated	Experimental	Difference
Ignition Delay [deg]	5	15	200%
Combustion Duration [deg]	30	33	10%
Peak Pressure [kPa]	4.89	3.9	20%
Indicated Power [kW]	2.71	2.0	26%

50% Methane, 50% CO2, CR=8.5, ER=1.0, 600 rpm, 98 kPa inlet pressure, spark timing 19 deg BTDC, initial/inlet temp 303K.

5. RESULTS AND DISCUSSION

Fig. (7) demonstrates the effect of increasing compression ratio (CR) on power output. For the same equivalence ratio (ER), power increased with compression ratio as expected. In addition, optimum spark timing retarded with increasing compression ratio because raising the compression ratio also rose the gas temperature which led to higher flame speeds and shorter combustion duration.

When carbondioxide was introduced into the fuel, the results were consistent with predictions. Fig. (8) shows pressure changes in the compression and power strokes in three different cycles; a motored cycle (no combustion), a stoichiometric mixture of air and methane fuel combustion cycle, and a stoichiometric mixture of air and a fuel consisting of 50% methane and 50% carbondioxide by volume basis cycle. In fact, all compositions of the fuel mixtures were presented in molar basis if not mentioned otherwise explicitly. And in Fig. (9), it can be seen that increasing the amount of CO_2 in the fuel had a degrading effect on power output. In addition, the lower flame speed advanced the spark timing associated with optimum power generation as the percentage of carbondioxide in the fuel increased as expected.

Despite the decrease in power output as shown in Table 6, there was only about a 4.2% reduction in efficiency arising from the addition of carbondioxide at a 50/50 fuel/diluent ratio which was representative of typical landfill gas composition.

According to predictions of knock-avoidance made by Rodrigues and Shrestha [10], it was desirable to determine the power output from increasing the compression ratio to the maximum value permissible for varying fuel

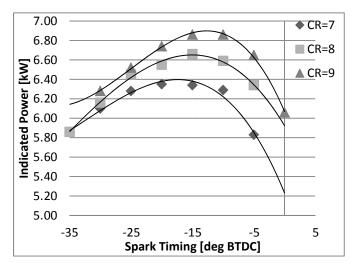


Fig. (7). Indicated Power for varying compression ratio, methane fuel, ER=1.0, 1200 rpm.

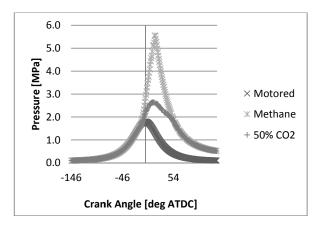


Fig. (8). Pressure graph for motored cycle, methane fuel, and 50/50 methane/CO₂ fuel, 1200 rpm, 10 degree BTDC spark timing, ER=1.0, CR=9.0.

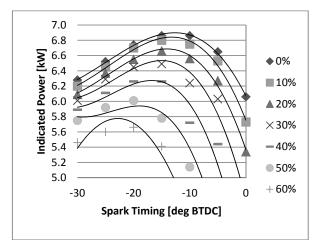


Fig. (9). Indicated power for varying fuel composition and spark timing 1200 rpm, ER=1.0, CR=9.0.

compositions which was to increase the compression ratio (CR) by one for each 10% addition of carbondioxide in the

fuel. That meant if the maximum compression ratio to avoid knock for pure methane fuel was 9.0, then a compression ratio of 10.0 could be used for a fuel mixture of 90% methane and 10% CO₂, the CR could be increased to 11.0 for methane with 20% carbondioxide, and so on. These results were presented in Fig. (10).

Table 6. Effect of fuel composition on efficiency.

Fuel %CO ₂	Energy Output [kJ]	η
0%	0.69	40.7%
10%	0.68	40.8%
20%	0.67	40.5%
30%	0.65	40.1%
40%	0.63	39.5%
50%	0.60	39.0%
60%	0.57	38.4%

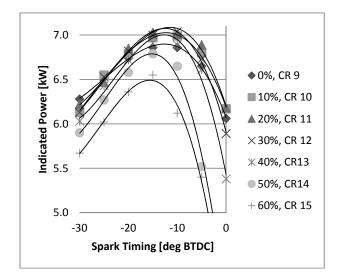


Fig. (10). Indicated power for varying fuel composition, compression ratio, and spark timing 1200 rpm, ER=1.0.

Fig. (10) clearly demonstrates that, for fuel compositions of 40% CO₂ or less, increasing the compression ratio would result in power output similar to, or even greater than, that of pure methane fuel. In addition, the optimum spark timing was nearly identical to that of pure methane. For carbondioxide concentrations greater than 40%, the peak power began to fall off and the optimum spark timing began to advance. The trend was similar to that seen when carbondioxide concentration was increased without increasing compression ratio.

To explore the concept further, it was desirable to run simulations at higher compression ratios for carbondioxide concentrations like those most commonly found in landfill gas. Increasing the compression ratio from 14:1 to 15:1 for a fuel composition of 50% methane and 50% CO_2 produced results similar to those found by following the rule of increasing the compression ratio by one for every 10%

addition of carbondioxide content in the fuel (Fig. 11). Increasing the compression ratio beyond 15:1 increased the power output beyond that for pure methane, but there could be an increasing possibility that such operating conditions would produce knock – a condition that this model was unable to detect. A similar effect was noted by increasing the compression ratio for 60% carbondioxide content fuel beyond the recommended 15:1, but increasing the compression ratio even as high as 18:1 did not produce power output equal to that of methane fuel.

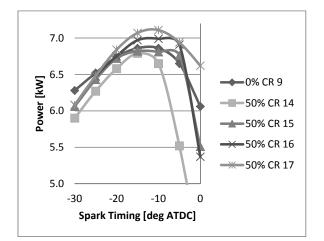


Fig. (11). Indicated power for methane fuel and 50% CO_2 in fuel at varying compression ratio, and spark timing 1200 rpm, ER=1.0.

The efficiencies resulting from increasing compression ratio for diluted fuel are shown in Table 7. Even as power output decreased for the engine, increasing the compression ratio as the carbondioxide concentration increased had a positive impact on efficiency. The fuel efficiency for 60% CO_2 in fuel with increased compression ratio improved the efficiency by nearly 10% over pure methane fuel. Further empirical testing might show that knock can still be avoided by raising the compression ratio beyond 1.0 per 10% addition of CO_2 and thereby produce even higher efficiencies at elevated concentrations of CO_2 , but efficiencies presented were those for which we can assume with confidence would not produce knock.

Fuel %CO ₂ , CR	Energy Output [kJ]	η
0%, 9	0.69	40.7%
10%, 10	0.70	41.9%
20%, 11	0.70	42.7%
30%, 12	0.70	43.5%
40%, 13	0.69	43.6%
50%, 14	0.68	44.1%
60%, 15	0.66	44.4%

Table 7. Effect of increasing compression ratio on efficiency for diluted fuel.

To state it another way, one normal cubic meter of typical landfill gas with a concentration of 50% carbondioxide and 50% methane can be used directly to fuel an internal combustion engine to produce 8033 kJ of power or it can be purified at some cost of equipment and operation and then utilized in the same engine to produce only 7413 kJ of power. In addition to the cost of purification, there is also some loss of methane that is likely to further reduce the energy output of purified methane, but the losses and costs of purification are variable and so losses are assumed to be zero for this comparison.

CONCLUSION

Alternative fuels such as landfill gas, biogas, coal gas swamp gas and other similar fuels are being used increasingly in recent years to produce power and energy, because of increased awareness of the climate change and global warming, and continuous rising of conventional fossil fuels price. In fact, the useful methane in landfill gases and biogases is often diluted by carbondioxide or other compounds, combustion is significantly different than for pure hydrocarbon fuels and a more thorough understanding of how these fuels perform is needed for engine design and operation.

The utilization of landfill gas or other similar methanebased fuel which was diluted with carbondioxide, nitrogen and others, a decision must be made whether to purify methane or to use the fuel "as-is" with the diluents present. This study has found that overall fuel efficiency can be maintained within 5% of that for pure methane fuel for methane diluted up to 1:1 with CO_2 by simply adjusting the spark timing of the engine. Furthermore, if the compression ratio is increased to the maximum recommended by Rodriguez and Shrestha, fuel efficiency actually increases with increasing levels of carbondioxide. Therefore, for a given methane-based fuel diluted by carbondioxide, this study found a negative benefit to purify methane from the fuel if the compression ratio is increased appropriately. In the case of an engine that can not readily be modified, the cost of purifying the methane fuel must be weighed against the loss of efficiency that arises from the presence of diluents.

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CONFLICT OF INTEREST

The authors confirm that this article content has no conflict of interest.

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