

Use of *in situ* Mössbauer Spectroscopy and X-Ray Diffraction Techniques for the Characterization of Activated Fe-Ce Catalysts Employed in Fischer-Tropsch Synthesis

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Abstract: Several Fe-Ce catalysts for FT synthesis were prepared following two different methods: coprecipitation from Fe and Ce nitrate solutions and a physical mixture of pure Fe and Ce oxide precursors. Previously to CO hydrogenation, catalysts were activated in syngas (50 ml/min, H₂/CO = 2) at 553 K for 1 h at atmospheric pressure. The iron phases developed after activation pretreatment were identified by XRD and *in situ* Mössbauer spectroscopy with the objective to study the effect of the addition of cerium on the reduction behavior and catalytic properties of Fe systems. A good correlation between iron phases detected by both techniques was found. The results revealed that the cerium oxide in the samples prepared by coprecipitation produces two effects: (i) lower reduction rate leading to the metastable Fe_{1-x}O species, and (ii), a decrease in the crystallite size of the iron species upon increasing Ce-contents, as inferred from an increase in superparamagnetic species detected by *in situ* Mössbauer spectroscopy. Since iron carbides are the “real” active phases in FT synthesis, the stabilization of Fe_{1-x}O phase after activation is suggested to be responsible for the drop in catalytic activity in Fe-Ce catalysts prepared by coprecipitation during FT synthesis.

INTRODUCTION

The Fischer-Tropsch (FT) process is a route for producing sulphur- and aromatic-free liquid fuels, together with other chemical products (mainly alcohols) from syngas (CO+H₂) mixtures. One of the challenges of the FT process is the search for flexibility in product distribution. Control of the FT conditions and catalyst promotion may result in high yields of gasoline, excellent quality diesel fuels, or high value linear α -olefins (the most important feedstock for the production of chemicals). Although the changes in the operational variables (pressure, contact time, reactor selection or temperature) can be used to direct FT synthesis towards a desired target pool of products, in practice the gain in selectivity is insufficient. The best results have been found with the promotion of conventional FT catalysts (Fe or Co). Currently, typical iron-based catalysts are prepared by precipitation techniques and contain varying amounts of structural additive, such as silica or alumina, and chemical promoters, such as potassium and copper, which are known to increase overall FT activity and also facilitate the reduction of iron oxide, respectively. Some efforts have focused on the addition of Rare Earths (RE) on Fe-supported and bulk Fe FT catalysts [1,2]. The same promotional effect has been observed on the catalytic properties: i.e., higher syngas conversion, a higher olefin content and higher selectivity towards light fractions.

The aim of the present work was to provide some clues as to the effect of the addition of cerium on the catalytic

properties of Fe systems. A pure precipitated Fe was selected as the catalyst to be promoted. Several Fe-Ce catalysts (with different Fe:Ce atomic ratio) were prepared by coprecipitation from Fe and Ce nitrate solutions. The properties of the coprecipitated Fe-Ce catalysts were compared with those of a mixed Fe-Ce system prepared by physical mixture of pure Fe and Ce oxides. The iron phases present in the activated catalysts under CO+H₂ mixtures were characterized with a view to determining not only the nature of the active phases responsible for the FT synthesis, but also to understanding the role played by cerium oxide.

EXPERIMENTAL

A series of coprecipitated iron-cerium catalysts with 100, 95, 85, 50 and 0 at % Fe metal (Ce balance) was prepared by batchwise coprecipitation under vigorous stirring from 1 M aqueous solutions of Fe(NO₃)₃·9H₂O (Fluka puriss. p.a. ACS: 98-101 %) and Ce(NO₃)₃·6H₂O (Aldrich 99.99 %) with a 5.6 M NH₄OH solution. Both solutions were added simultaneously at a constant rate of 50 ml/h by a perfusion pump (Becton Dickinson SE 400) to a precipitation batch initially containing 500 ml of distilled water. Addition of the precipitating agent (NH₄OH) was accomplished using a pH-stationary device (Radiometer Copenhagen; ABU91 Autoburette), maintaining constant pH at 8.0 during precipitation. Temperature was kept at 343 K. The precipitate thus obtained was aged for 16 h with the mother liquors, still under stirring at the reaction temperature and maintaining pH at 8.0. Then, the precipitate was filtered out and washed with successive portions of 400 ml of distilled water at 323 K. Henceforth, these will be referred to as the 100Fe, 95Fe, 85Fe, 50Fe and Ce fractions. The precipitates were air-dried at 333 K for 24 h. Another sample was prepared by physi-

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cally mixing the dried pure Fe and Ce precipitates. These precursors were mixed at a ratio required to obtain a mixed sample of Fe-Ce with 85 % at Fe (this catalyst will be referred to as PM85Fe). All precursors were then calcined at 573 K under ambient air for 6 h.

Powder X-ray diffraction (XRD) patterns were recorded in the 5-80° 2 θ range in the scan mode (0.02°, 2 sec) using a Seifert 3000 XRD diffractometer equipped with a PW goniometer with Bragg-Brentano $\theta/2\theta$ geometry, an automatic slit, and a bent graphite monochromator. Mössbauer spectra were obtained at 298 K and 22 K in transmission geometry with a constant acceleration spectrometer. A source of ^{57}Co in the Rh matrix was used. All isomer shifts (IS) are referred to $\alpha\text{-Fe}$. Mössbauer spectra at low temperatures were obtained using a closed-cycle cryogenic system. Before characterization, samples were reduced in syngas (50 ml/min, $\text{H}_2/\text{CO} = 2$) at 553 K for 1 h at atmospheric pressure. XRD patterns of the different samples were recorded after passivation of reduced samples with a flow of O_2/N_2 (1% O_2 , 100 ml/min) for 1 h. Mössbauer spectra were obtained in a controlled atmosphere at 298 and 22 K after reduction of the different samples in a cell specially built for this purpose [3].

X-ray photoelectron spectroscopy (XPS) studies were performed on a VG Escalab 200 R spectrometer equipped with a hemispherical electron analyzer and Mg K α (1253.6 eV) X ray source. Some selected samples were treated *in situ* in the cell of the spectrophotometer. A pulse (around 50 kPa) of a mixture of $\text{H}_2/\text{CO}/\text{N}_2$ (31/62/7 molar ratio) was admitted. The sample was under this mixture at 673 K for 16 h and then cooled down to room temperature before being transferred to the analysis chamber for the recording of the XPS spectra. A certain energy region of the XPS spectrum was scanned a number of times in order to obtain a good signal to noise ratio. The binding energies (BE) were referenced by using the C 1s peak (284.6 eV) of spurious carbon as an internal standard. The areas of the peaks were computed by fitting the experimental spectra to Gaussian/Lorentzian curves after removal of the background (Shirley function). Surface atomic ratios were calculated from peak area ratios normalized by the corresponding atomic sensitivity factors [4].

The catalysts were tested in the CO hydrogenation reaction using a fixed-bed microreactor (stainless steel 316; length 150 mm and i.d. 9 mm). The temperature of the reactor was measured with a K-type thermocouple buried in the catalytic bed. Flow rates were controlled using a Brooks 5850 TR Series mass flow controllers. The calcined samples (100 mg, 0.25-0.30 mm particle size) were diluted with SiC (ca. 2 g; 0.25-0.30 mm particle size) to avoid hot-spots. First, the catalysts were activated *in situ* at 553 K (heating rate of 10 K/min) for 1 h in syngas (50 ml/min, $\text{H}_2/\text{CO} = 2$) at atmospheric pressure. The reactor was then cooled down to the reaction temperature and the system was pressurized to 1.01 MPa. At least 10-12 h were necessary for steady-state to be reached. Product analysis was performed on-line with a gas chromatograph (HP 6890 Plus). Inorganic gases were analyzed in a Porapak Q (3 m x 1/8") packed column connected to a thermal conductivity detector. Hydrocarbons and oxygenated compounds were analyzed in a DB-1 capillary column (60 m x 0.25 mm x 0.25 μm) connected to a flame ionization detector.

RESULTS

XRD Characterization

Fig. (1) shows the XRD patterns of the calcined precursors at 573 K. The reflections can be assigned either to hematite, $\alpha\text{-Fe}_2\text{O}_3$ [5], or *c*- CeO_2 [6]. In the case of 100Fe, only $\alpha\text{-Fe}_2\text{O}_3$ reflections were observed although obviously those of *c*- CeO_2 in the case of Ce sample. Physically mixed sample (PM85Fe) displayed reflections from both phases. However, in the samples prepared by coprecipitation, the situation was not as simple.

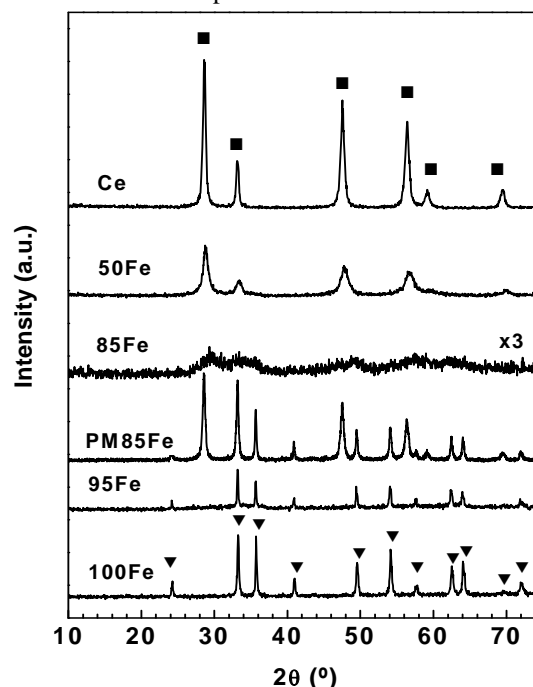


Fig. (1). XRD patterns of the samples calcined at 573 K. (■) *c*- CeO_2 ; (▼) $\alpha\text{-Fe}_2\text{O}_3$.

The 95Fe sample displayed reflections only from $\alpha\text{-Fe}_2\text{O}_3$ while no diffraction from Ce oxide was detected. At the other end of the composition range, the 50Fe catalyst exhibited only reflections arising from *c*- CeO_2 whereas no reflections from the Fe phase were detected. Additionally, they were wider than those arising from the *c*- CeO_2 detected in the Ce sample and in PM85Fe catalyst precursor. The wider reflections indicate that the phases displayed smaller crystal size or microstrain (mainly variations in the lattice parameters due to the inhomogeneity of the composition of the phases formed during coprecipitation). In the case of the 85Fe sample, the low intensity of the reflections observed indicates poor crystallization of the sample. This hinders the straightforward assignment of the reflections to a particular phase but it seems that either $\alpha\text{-Fe}_2\text{O}_3$ or *c*- CeO_2 , both with very small crystal size, would be present. In a previous work [7] these catalysts precursors were extensively studied and it was concluded that the coprecipitation procedure leads to the formation of solid solutions in which Fe or Ce are dissolved within a ceria or hematite structure, respectively. The main consequence of formation of solid solutions is that a direct Fe-Ce interaction appears. This interaction, achieved only by coprecipitation, takes place through sharing of O anions de-

finied by the Fe-O-Ce bonds formed either in the hematite-like mixed oxide or in the c-CeO₂-like mixed oxide.

The XRD patterns of the activated catalysts are depicted in Fig. (2). The reflections can be assigned to Fe₃O₄ (magnetite) [8], Fe_{1-x}O (wustite) [9] and c-CeO₂ [6]. In the case of the pure Fe sample (100Fe), only reflections from Fe₃O₄ are observed, while the PM85Fe sample only shows reflections of Fe₃O₄ and c-CeO₂. The situation is not as simple in the samples prepared by coprecipitation. Thus, the 95Fe sample shows reflections of Fe₃O₄ and Fe_{1-x}O, whereas the 85Fe sample displays reflections not only of Fe₃O₄ and Fe_{1-x}O oxides, but also of c-CeO₂ oxide. All these reflections are very broad and of low intensity, suggesting a poor crystallization of these phases and/or a very low particle size. For the sample with the highest Ce concentration (50Fe) only reflections from c-CeO₂ are observed.

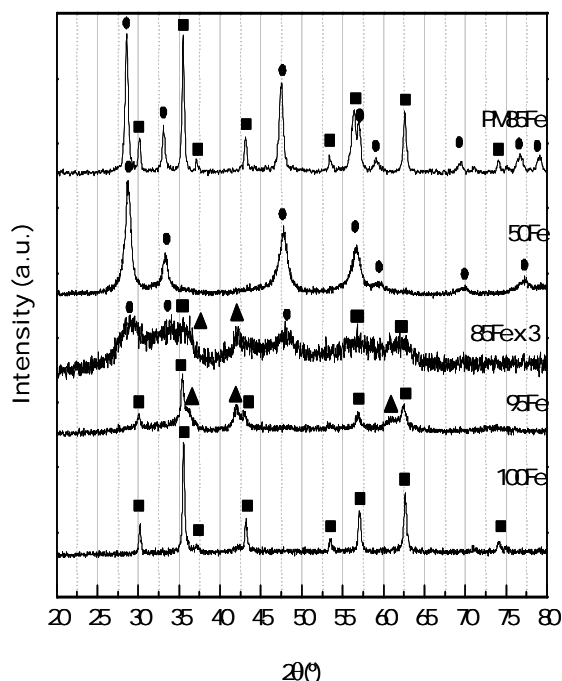


Fig. (2). XRD patterns of all the activated samples. Fe₃O₄ (magnetite, marked as ■), Fe_{1-x}O (wustite, marked as ▲) and c-CeO₂ (marked as ●).

“in situ” Mössbauer Characterization

Fig. (3) shows the Mössbauer spectra of the activated samples recorded at 298 K. The Mössbauer spectra of the 100Fe and PM85Fe samples measured at 298 K clearly reveal the existence of only Fe₃O₄. Both spectra were fitted with two sextuplet characteristic of the Fe₃O₄ [10]. This situation changes in the samples prepared by coprecipitation. Thus, in the 95Fe sample, the two sextuplets assigned to magnetite show a lower intensity and an intense central signal is also observed. In the 85Fe and 50Fe samples, the magnetic signal disappears completely and a very broad central peak is the only visible signal. These fittings were performed using two doublets, and they probably correspond to superparamagnetic Fe₃O₄ and Fe_{1-x}O oxides, although a precise assignment is not possible owing to the lack of spectra recorded at low temperature.

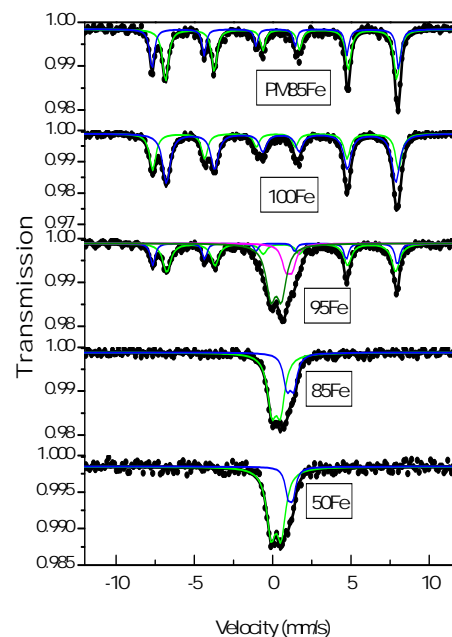


Fig. (3). Mössbauer spectra recorded at 298 K of activated samples.

The MS spectra recorded at 22 K (see Fig. 4) reveal a more complicated situation, because the Fe₃O₄ undergoes the Verwey transition. In this case, up to five different iron sites can be distinguished in agreement with literature [10]. Considering the similarity of the hyperfine parameters of the sites assigned to tetrahedral Fe³⁺ and octahedral-I Fe³⁺ (following Berry's nomenclature) and the complexity of our spectra, four sextuplets were used to fit the Fe₃O₄ below the Verwey transition (one of them is the mean of tetrahedral Fe³⁺ and octahedral-I Fe³⁺). The spectrum of 100Fe was used as a reference since at 298 K it only contains Fe₃O₄. The hyperfine parameters show satisfactorily agreement with other works [10] bearing in mind that crystallite size effects may be present in 100Fe. These effects may be responsible for the decrease in the hyperfine fields of some sites.

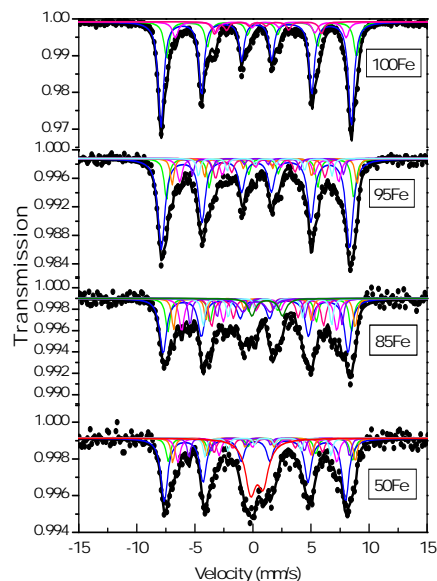


Fig. (4). Mössbauer spectra recorded at 22 K of activated 100Fe, 95Fe, 85Fe and 50Fe.

Table 1. Hyperfine Parameters of MS Spectra Recorded at 22 K of the Samples Activated in a CO+H₂ Mixture (50 ml/min, H₂/CO=2) at 553 K for 1 h at Atmospheric Pressure

	Parameters	100Fe	95Fe	85Fe	50Fe
Fe₃O₄: Fe³⁺ tetrahedral and Fe³⁺ octahedral I	H (T)	50.9±0.1	50.3±0.1	49.5±0.1	48.5±0.1
	δ (mm/s)	0.41±0.01	0.37±0.01	0.31(*)	0.30±0.02
	2ε (mm/s)	-0.04±0.01	-0.09±0.02	0.06±0.03	-0.05±0.03
Fe₃O₄: Fe³⁺ octahedral II	H (T)	50.8±0.1	50.1±0.1	49.1±0.1	49.3±0.2
	δ (mm/s)	0.89±0.02	0.88±0.02	0.84±0.02	0.84±0.04
	2ε (mm/s)	-0.08±0.03	-0.29±0.03	-0.30±0.04	-0.18±0.08
Fe₃O₄: Fe²⁺ octahedral I	H (T)	45.7±0.3	42.5±0.2	41.5±0.1	42.5±0.2
	δ (mm/s)	0.98±0.03	1.04±0.02	1.04±0.02	0.82±0.03
	2ε (mm/s)	-0.41(*)	-0.79±0.04	-0.78±0.04	-0.67±0.06
Fe₃O₄: Fe²⁺ octahedral II	H (T)	28.7±0.3	29.2±0.2	29.9±0.2	29.0±0.4
	δ (mm/s)	0.96(*)	1.30±0.03	1.29±0.02	1.25±0.05
	2ε (mm/s)	0.89(*)	0.59±0.05	0.15±0.04	0.37±0.09
FeO: Fe³⁺ octahedral	H (T)	----	49.4±0.1	48.6±0.1	48.8±0.2
	δ (mm/s)	----	0.83±0.02	0.84±0.02	0.87±0.03
	2ε (mm/s)	----	0.56±0.04	0.51±0.04	0.39±0.06
FeO: Fe²⁺ octahedral associated to structural defects	H (T)	----	40.4±0.2	40.7±0.1	43.0±0.2
	δ (mm/s)	----	0.90±0.02	1.03±0.02	1.03(*)
	2ε (mm/s)	----	1.01±0.05	0.43±0.04	0.98±0.06
FeO: Fe²⁺ bulk octahedral	H (T)	----	35.8±0.2	34.4±0.1	33.7±0.2
	δ (mm/s)	----	1.19±0.02	1.27±0.02	1.25±0.03
	2ε (mm/s)	----	-0.05±0.05	0.17±0.04	0.30±0.06
Doublet Fe³⁺ of FeO and/or Fe₃O₄	Δ (mm/s)	----	----	2.3±0.2	1.08±0.05
	δ (mm/s)	----	----	0.4±0.1	0.45±0.04
Doublet Fe²⁺ of FeO and/or Fe₃O₄	Δ (mm/s)	----	----	2.6±0.1	----
	δ (mm/s)	----	----	1.33±0.06	----

(*)Parameter values fixed in the fitting procedure.

Table 2. Catalytic Properties of Fe-Ce Catalysts in Fischer-Tropsch Synthesis. (CO Conversion was Close to 2.5%)

Catalyst	Temp (K)	Selectivity (% , C base)						C ₂ [≠] /C ₂	C ₃ [≠] /C ₃	1-C ₆ [≠] /n-C ₆
		CO ₂	C ₁	C ₂ -C ₅	C ₆ -C ₁₀	C ₁₀₊	C _{oxyg}			
100Fe	488	3.6	16.1	38.6	20.2	13.8	11.4	0.5	2.7	1.3
95Fe	518	6.0	19.2	51.9	16.6	5.0	7.4	1.9	4.9	4.0
85Fe	518	6.5	16.2	53.5	18.7	4.3	7.3	3.7	5.9	4.9
50Fe	518	7.0	17.6	51.7	16.4	4.6	9.7	3.1	5.7	4.6
PM85Fe	488	3.5	16.7	42.0	21.8	11.0	8.5	0.4	2.1	1.2

In the 95Fe, 85Fe and 50Fe samples, MS spectra at 22 K are very complex, and they display more signals than 100Fe. If the doublet present at 298 K corresponded to Fe_{1-x}O , as was mentioned above, then at 22 K three magnetic sites could be present: octahedral Fe^{2+} associated with lattice defects; bulk octahedral Fe^{2+} , and octahedral Fe^{3+} coming from the lack of stoichiometry of the oxide [11]. In keeping with this argument, the spectra of 95Fe, 85Fe and 50Fe at 22 K were fitted with seven sextets: four of them belonging to Fe_3O_4 and the three others to Fe_{1-x}O . Despite the complexity of these spectra, an acceptable agreement between the hyperfine parameters obtained by fitting (see Table 1) and the values reported in the literature was obtained [10,11]. It can thus be concluded that two different iron species are present in the 95Fe, 85Fe and 50Fe samples: Fe_3O_4 and Fe_{1-x}O . These results are in agreement with the XRD data. Upon comparing these results with those obtained with 100Fe and PM85Fe, this different behavior can be attributed to the presence of Ce in very close interaction with iron. Finally, for the 85Fe and 50Fe samples a central signal in the fitting assigned to iron species (Fe_3O_4 and/or Fe_{1-x}O) in the superparamagnetic regime was required.

Catalytic Activity

The results concerning the CO hydrogenation reaction over the Fe-Ce catalysts are shown in Table 2. The catalytic performance is compared at the same CO conversion level (around 2.5%) through selection of the reaction temperature. Incorporation of Ce to a conventional Fe-based FT catalyst (100Fe) decreased its catalytic activity; a higher reaction temperature (ca. 30 K) was required for the Ce-promoted catalysts in order to achieve a similar conversion. A similar activity and selectivity of 100Fe was observed for the sample prepared by physical mixing (PM85Fe). Nevertheless, the most remarkable result is that Ce incorporation to iron oxide led to a change in product selectivity. As a result of the addition of Ce in the coprecipitated samples, two effects were observed: (i), a higher water-gas shift activity (higher CO_2 selectivity), and (ii), a higher product olefinicity. Thus, the 1-hexene/n-hexane ratio increased 3-4-fold for the Ce-promoted catalysts. The increase in the 1-olefin/n-paraffin ratio was not affected by the higher temperature at which the activity was measured. In fact, olefinicity has been shown to increase with temperature and conversion for catalysts with basic precursors [12]. Finally, a shift in selectivity towards lighter products (higher selectivity to the $\text{C}_2\text{-C}_5$ fraction at the expense of products with more than 6 carbon atoms) was also observed.

DISCUSSION

The structural information about the Ce-Fe-O systems derived from the XRD data agrees satisfactorily with that provided by MS. In the case of the 100Fe and PM85Fe samples only Fe_3O_4 was detected, while in the 95Fe and 85Fe samples both Fe_3O_4 and Fe_{1-x}O were observed by XRD and by MS. However, for the 50Fe sample only a c- CeO_2 crystalline phase was detected. The absence of diffraction lines of iron oxides points to the presence of poor crystallization and/or to particles of sizes lower than the detection limit of the XRD technique, i.e. ca. 4 nm. Notwithstanding, the MS spectra revealed the presence of Fe_3O_4 and Fe_{1-x}O oxides for the 95Fe and 85Fe samples. The important contribution of

superparamagnetic phases at the lowest temperature (22 K) indicates a small particle size for the iron oxides.

The XRD and MS results of samples prepared by coprecipitation showed that cerium oxide incorporation results not only in the stabilization of metastable species (Fe_{1-x}O) but also decreases, to a significant extent, the crystallite size of the iron species present. It is well documented that the reduction of bulk hematite ($\alpha\text{-Fe}_2\text{O}_3$), and consequently of unsupported catalysts [13,14], proceeds *via* magnetite and wustite to metallic iron. However, the formation of wustite cannot be observed because it is metastable below 893 K, at which temperature it desproportionates into Fe_3O_4 and Fe^0 .

It has been reported [15-19] that Fe_{1-x}O can be stabilized in iron supported catalysts below the critical temperature by interaction with the support through the formation of mixed oxides. In a previous work [7], we observed a close Fe-O-Ce interaction in the precursor oxides prepared by coprecipitation, in which depending on the composition a Fe-Ce solid solution with a hematite-like or ceria-like structure is developed. It seems that this close Fe-Ce interaction persists after the activation procedure, stabilizing the formation of Fe_{1-x}O in those samples (50Fe, 85Fe and 95Fe) and changing the catalytic properties with respect to 100Fe and PM85Fe, where Fe_{1-x}O was not observed. A lower activity was observed for the samples prepared by coprecipitation where Fe_{1-x}O is stabilized. It seems that this stabilization produces a lower reducibility of iron oxide to iron carbides and hence a lower activity. Similar results have been reported for Fe-supported catalysts [20], where the Fe_{1-x}O phase was also observed.

In an attempt to substantiate the above hypothesis, some selected samples (95Fe and 100Fe) were subjected to reductive treatments with H_2/CO mixture at 673 K for 16 h prior to recording XPS spectra. A higher temperature than catalyst activation temperature was selected for obtaining iron carbides in the samples and testing reducibility of catalysts at similar conditions than FT synthesis. The corresponding Fe 2p region of 95Fe and 100Fe catalysts is shown in Fig. (5).

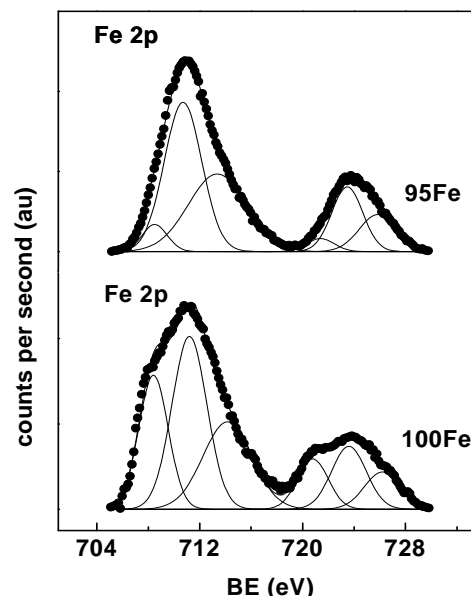


Fig. (5). XP spectra of Fe 2p core levels of the Fe-Ce catalysts after *in situ* treatments with H_2/CO at 673 K for 16 h.

For the sake of simplicity, spectra were fitted to a characteristic Fe^{3+} doublet although it is also possible to include a Fe^{2+} doublet what would correspond to the presence of Fe_3O_4 and/or Fe_{1-x}O . This conclusion is inferred from a lower binding energy (711.0 eV) and higher FWHM observed that usual values observed in bibliography for Fe^{3+} in Fe 2p_{3/2} region [21]. However it is noticeable that XPS spectra recorded needs an additional species to be fitted. The binding energy values (708.5 eV) of the additional peak in Fe 2p_{3/2} region corresponding to iron carbide species [21-23]. In this sense it is very remarkable that the relative abundance of iron carbides respect Fe^{3+} - Fe^{2+} species is higher for 100Fe sample in contrast to 95Fe sample.

Therefore, the XPS results confirm the lower reducibility of iron oxides in Fe-Ce catalysts by the presence of Fe_{1-x}O phase and then it justifies their lower catalytic activity in FT synthesis.

On the other hand, an increase in selectivity towards light α -olefins was observed with the samples prepared by coprecipitation. If the effect of Ce is similar to that reported for other alkali-promoted iron catalysts [24,25], the observed effects for the Ce-promoted catalysts can be rationalized. We propose that the basic character of the Ce ions involves an increase in electronic density of the Fe sites, with a subsequent depletion in the amount of hydrogen that can be chemisorbed. This decrease in the hydrogen available on the catalyst surface results in the inhibition of the hydrogenation activity and therefore in an enhancement of product olefinicity.

A lower H_2 chemisorption has also been reported [26] when increasing the proportion of Fe_{1-x}O with respect to the Fe_3O_4 phase, such that the stabilization of Fe_{1-x}O in Ce-promoted catalysts prepared by coprecipitation could be the reason for the decrease in hydrogen availability on the catalyst surface, and hence the increases in olefin selectivity. However, it may be assumed that a depletion of the availability of surface hydrogen also causes the formation of heavier product (shift to longer hydrocarbons). This is not the case of the Ce promoted-Fe catalysts addressed here since a lower growth probability factor was obtained and a higher proportion of C_2 - C_5 fraction was observed. A similar result was reported by Wang, *et al.* [1], who attributed the shift to lighter products to the smaller size of the Fe ensembles caused by the Rare Earth promotion. Smaller active ensembles cannot accommodate large intermediates and hence the probability growth is inhibited.

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