High-Order Harmonic-Wave Generation of Ultrasonic Shear Waves

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Abstract: The high-order harmonic-wave generation of ultrasonic shear waves has not yet been studied. We generated high-order shear harmonic waves and studied them in terms of the nonlinear wave mechanism associated with strain waves. When the shear waves propagated through highly dissipative $MnCu_{20}Ni_5Fe_2$, TiNi, and Sn-3Al specimens and were reflected from the far side of the specimen, we observed high-order harmonic waves up to the fifth- order of the fundamental frequency. The frequency f increases linearly with the harmonic-frequency order number n, f = a(n-1) + c. The order number coefficient a increases as Poisson's ratio increases, suggesting that the generation of high-order harmonic waves can be attributed to anharmonic solids with large elastic deformability and high transparency for shear waves

Keywords: High-order harmonics, ultrasonic shear waves, nonlinear acoustics, Poisson's ratio.

1. INTRODUCTION

Studies of the propagation of shear waves have long been of interest to researchers in the field of geophysics [1], acoustics [2], and electromagnetics [3], because shear waves provide significant phonon interaction with solids in sharp contrast to longitudinal waves [4]. The application of these studies includes technologically important areas such as non-destructive testing [5] and residual stress measurement [6]. Although it is necessary to use high-frequency shear waves for precise ultrasonic measurements, the inorganic piezoelectric resonator in the wave generation puts severe constraints on the use of high frequencies above 15 MHz because of its brittleness. A unique way to solve this problem is the use of high-frequency harmonic waves.

It is known that a second-harmonic bulk wave is generated when a fundamental bulk wave is reflected from a linear medium to a nonlinear one [7, 8]. Indeed, Mao et al. [9] have reported that second-harmonic surface waves are generated at the interface between glass and iron. In liquids, such behavior, which has been observed by optical [10] and acoustic filter methods [11], has shed new light on the equation of state of liquids [12]. To the best of our knowledge, however, no previous research has been conducted on the generation of high-order shear harmonic waves for solids over the second degree. Our interest lies in the generation of high-order shear harmonic waves in terms of the nonlinear wave mechanism associated with strain waves. It is of great interest to generate high-frequency shear waves for industrial applications such as ultrasonic microscopy and diagnosis [13, 14].

Seeger and Buck [15] and Breazeale and Thompson [16] have predicted the generation of high-order harmonics when

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a sinusoidal ultrasonic wave with a sufficiently large stress amplitude is introduced into a nonlinear or anharmonic solid. Such a wave induces a distortion of the stress field. This implies a deviation from Hooke's law, which describes the relation between pressure and volume or between stress and strain in a medium. The extreme example is the formation of N and repeated sawtooth waves in repeated adiabatic compression and tension [17, 18]. However, to our knowledge, since 1960, no evidence has been reported of such occurrences. A major cause for an unsuccessful result at the time would have been the usage of wave-transparent solids such as aluminum and copper [16, 19]. In this study, we investigate the possibility of the generation of high-order harmonic shear waves, utilizing anharmonic strain due to propagation of waves in nonlinear solids, and explore the effects of elastic deformability or elastic parameters.

2. EXPERIMENTAL

The materials used in this study are seven types of ceramics (fused quartz, silicon nitride, silicon carbide, alumina, zirconia, magnesia and graphite); nine types of metals (stainless steel (Fe-18 mass%Cr-8 mass%Ni, SUS304), copper, aluminum, silicon, magnesium, solders (Zn-3Al, Sn-37Pb), TiNi, and MnCu₂₀Ni₅Fe₂ (M2052)); and six types of polymers (polymethyl methacrylate (PMMA), polyimide (PI), polyetherimide (PEI), polystyrene (PS), polyvinyl chlolide (PVC), and polycarbonate (PC)). Some properties of the specimens are listed in Table 1. Each specimen was in the form of a $10 \times 10 \times 10$ mm cube. The density was determined accurately by the Archimedes method; the specimen was weighed in air and distilled water.

The apparatus and block diagram for the measurement setup are shown in Fig. (1). The gated output of a pulser-receiver was connected to an A/D converter. The ultrasonic pulser and receiver were composed of synchronized PCI boards. The reading accuracy of the flight time for the longitudinal and shear waves was ± 20 and 50 ps, respectively. The damping ratio and frequency of the

Table 1. Some Properties of 22 Types of Solids Used in this Study. The Frequency Below the Names of Each Solid is the Central Frequency Used in this Study

Solid	Fused quartz 2.8 MHz	Si ₃ N ₄ 2.8 MHz	SiC 2.6 MHz	Al ₂ O ₃ 2.8 MHz	ZrO ₂ 2.2 MHz	MgO 1.8 MHz	Graphite 2.4 MHz	Fe-18Ni-8Cr 2.8 MHz	Cu 2 MHz	Al 2.6 MHz	Si 2.8 MHz
Density (Mg/m³)	2.220	3.272	2.981	3.982	6.050	3.367	1.799	7.899	8.936	2.717	2.331
Attenuation Coefficient (neper/cm)	0.061	0.195	0.057	0.092	0.090	2.96	0.834	0.058	0.107	0.203	0.125
Shear wave Velocity (m/s)	3768	6111	7519	6246	3634	5836	2462	3128	2293	3154	5853
Solid	Mg 1.6 MHz	Zn-3Al 2.8 MHz	Sn-37Pb 2.4 MHz	TiNi 2.8 MHz	M2052 2.2 MHz	PMMA 1.2 MHz	PI 2.8 MHz	PEI 3.8 MHz	PS 2.6 MHz	PVC 2.6 MHz	PC 2.8 MHz
Density (Mg/m³)	1.809	6.783	8.407	6.459	7.343	1.197	1.488	1.284	1.048	0.991	1.194
Attenuation Coefficient (neper/cm)	0.280	0.558	0.415	0.521	0.455	1.338	0.521	0.629	0.608	2.072	4.062
Shear wave Velocity (m/s)	3051	2318	1464	2040	2375	1356	1417	1070	1144	1390	1113

specimen were measured by use of an Ultrasonic Diagnosis and Analyzer (*USH-D*, Toshiba Tungaloy) at 298 K.

Poisson's ratio was calculated from the longitudinal and shear wave velocities, V_1 and V_s , respectively, using Elastic Parameters Measuring System (*UMS-R*, Toshiba Tungaloy). Broad-bandwidth shear wave PZT ceramic and PVDF polymer transducers of 0.5, 1, 1.6, 2, 5, 7, 10, and 20 MHz,

were used to measure the dynamic viscosity. The transducers made contact with the specimen under a pressure of $0.2\,\mathrm{MPa}$ via a water-free couplant ($Tungsonic\ oil\ H\ [20]$). To investigate the propagation characteristics, shear wave PZT resonators with fundamental frequencies of 1, 2, 3, 4, and $5\,\mathrm{MHz}$ were bonded to the highly dissipative specimen.

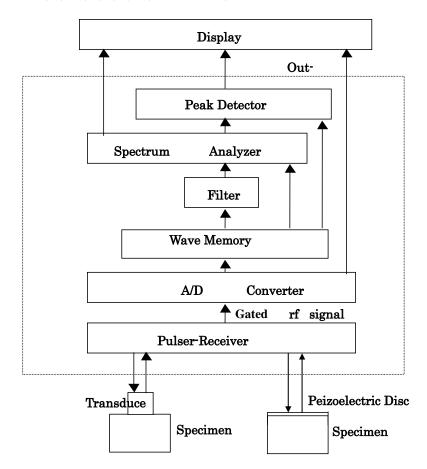


Fig. (1). Block diagram of the apparatus and setting used in this study.

The dynamic viscosity η is expressed by the following formula [21],

$$\eta = 2\rho\alpha V s^3 / (2\pi f)^2 \tag{1}$$

$$\alpha = \ln(A_1/A_2)/l \tag{2}$$

$$V_S = 2l/(t_2 - t_1),$$
 (3)

where Vs, ρ , f, and α are the shear velocity, density, frequency, and attenuation coefficient, respectively, and l is length of the specimen. A₁ and A₂, and t₁ and t₂ are the amplitudes and flight times of the first and second waves, respectively.

3. RESULTS

3.1. Higher Dissipative Alloys for Shear Waves

Since strain waves can be formed during propagation through dissipative solids [15, 16], we looked for dissipative solids with higher dynamic viscosity in terms of the nonlinear shear wave mechanism. Since waveform distortion is governed by the decrease in wavelength, we investigated the frequency dependence on the dynamic viscosity using 22 different specimens [22]. The results for 10 types of metallic, inorganic, and organic solids are shown in Fig. (2). The other 12 types of solids were eliminated because of lower dynamic viscosities. The dynamic viscosity of all specimens used in study increases parabolically with increasing wavelength, i.e., decreasing frequency. Consequently, the highly dissipative M2052, TiNi, and Zn-3Al alloys showed the highest dynamic viscosity. The M2052 alloy has the highest damping constant [23] and TiNi is a shape memory alloy with high damping properties [24]. The solider alloy Zn-3Al is a unique alloy that shows creep behavior at room temperature. Thus, to utilize the acoustic distortion of the waveform, it is reasonable to use the three alloys with the highest viscosity as propagation media.

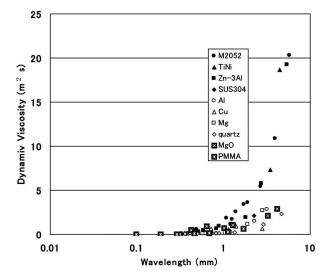


Fig. (2). Wavelength dependence of dynamic viscosity for 10 representative types of metallic, inorganic, and organic solids.

3.2 Generation of Highest Shear Harmonic Waves

When we use these high-viscosity alloys as propagation media for the shear waves, the emitted elastic shear waves are reflected at the far end of the alloy specimens and return back at the resonators as echoes. First, we investigated the frequency effect on the propagation characteristics of the propagation media. Fig. (3) presents the Fourier spectra of the reflected wave echoes for TiNi by using of five types of resonators with initial fundamental frequencies from 1 to 5 MHz. The reflected wave patterns are shown in the inset for each spectrum. In contrast to the wave of 1, 3, 4, and 5 MHz that have a narrow frequency spectrum, the wave pattern with an initial frequency of 2 MHz consists of combination of many frequencies. As a result, the resonator of 2 MHz shows five peaks corresponding to the fifth-order harmonics of the fundamental frequency in the equency region of interest. Therefore, we used the 2 MHz signal hereafter as the initial frequency of the resonator.

The patterns and spectra of the reflected waves for the highest dissipative alloys, M2052, TiNi, and Zn-3Al are shown in Fig. (4a-c), respectively, along with the results (d) for fused quartz as a reference sample. The pattern of TiNi is the most complex, while that of quartz is the simplest. Although highly transparent quartz does not generate harmonic waves, the other alloys show higher harmonics up to the fifth order.

Next we compared the amplitude of the spectrum peaks of the harmonic orders of harmonic waves in Fig. (3) as a function of the degree of harmonics. The normalized amplitude for the three dissipative alloys decreases parabolically with the order number (Fig. 5). Since the frequency of the harmonic waves does not have a fixed value, the order number dependence on frequency for these alloys is presented in Fig. (6). The relation between the frequency f (MHz) and order number n of the harmonic waves is expressed by the linear formula,

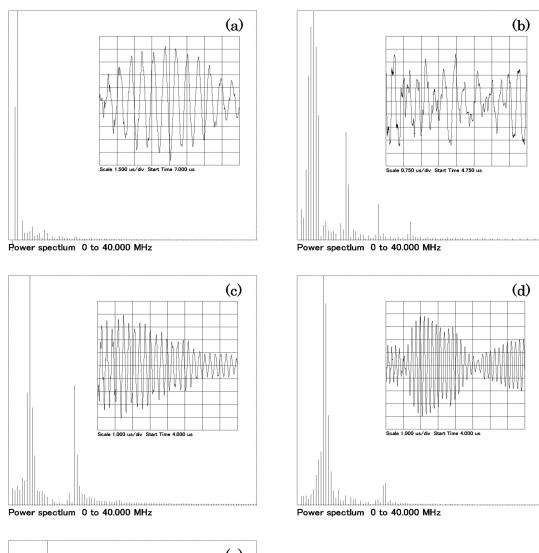
$$f = a(n-1) + c, \tag{4}$$

$$c = 2$$
 (5)

where a and c are the frequency-order number coefficient and constant, respectively. The frequency variation depends on the type of dissipative alloy. The coefficient values are 4.4, 4.8, and 5.4 MHz for Zn-3Al, M2052, and TiNi, respectively.

3.3. Elastic Parameter

In the previous section, with a view to exploring the generation of harmonic waves, the acoustic characteristics of harmonic waves were investigated. Since harmonic-wave generation strongly depends on the type of alloys used as the propagation media, we investigated the elastic parameter responsible for generation. From the generation mechanism of harmonics [15, 16, 19], we may assume that the parameter must be a three-dimensional volume-non-preserving elastic function, associated with strain formation. From the elastic



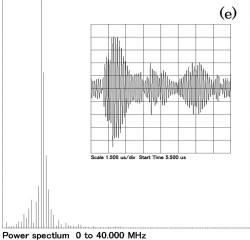
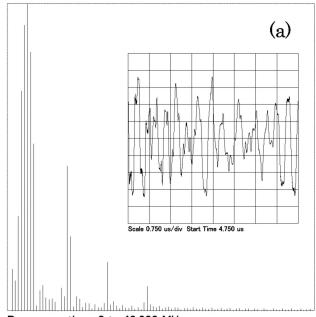


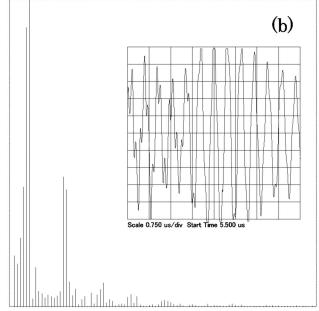
Fig. (3). Power spectra of reflected shear waves for TiNi using different resonators with frequencies of (a) 1 MHz, (b) 2 MHz, (c) 3 MHz, (d) 4 MHz and (e) 5 MHz. Inset: reflected waves.

deformability viewpoint, we selected Poisson's ratio. The directional property of Poisson's ratio is designated by the quotient of lateral to longitudinal strain for all possible

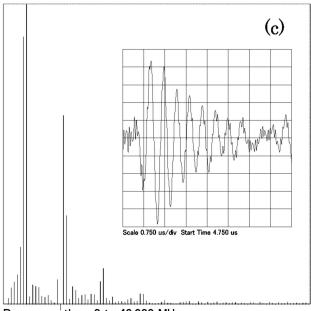
orientations of the coordinate system relative to the crystallographic axes.



Power spectlum 0 to 40.000 MHz



Power spectlum 0 to 40.000 MHz



Power spectlum 0 to 40.000 MHz

Fig. (4). Power spectra of reflected shear waves; (a) TiNi, (b) M2052, (c) Sn-3Al and (d) fused quartz. Inset: reflected waves.

$$v_{ij} = -\frac{S_{ij}}{S_{ii}} (i,j=1,2,3), \tag{6}$$

where S_{ij} stands for the elastic compliance constants.

The relation between the harmonic-frequency-order number coefficient a and Poisson's ratio for these alloys is shown in Fig. (7). The error allowance was within $\pm 3\%$. The coefficient increases as Poisson's ratio increases. Thus, it is clear that the generation of harmonics is connected to their elastic deformability accompanied by three-dimensional strain.

(d) cale 0.500 us/div Start Time 10.000 us

Power spectlum 0 to 40.000 MHz

4. DISCUSSION

The power spectra of the reflected shear waves for TiNi, M2052, and Zn-3Al alloys (Fig. 4), together with the wavelength dependency of the dynamic viscosity (Fig. 2) indicate that the use of metallic alloys with higher viscosity is beneficial for generating high-order harmonic shear waves. As can be seen from Fig. (3), there is a possibility that high-order harmonic waves are generated when a finite amplitude ultrasonic wave propagates adiabatically through a non-Hookean solid such as TiNi [24], because the distortion of an ultrasonic waveform through an alloy is the result of

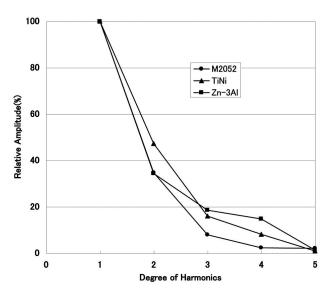


Fig. (5). Relative amplitude of harmonic waves *vs* harmonic order number.

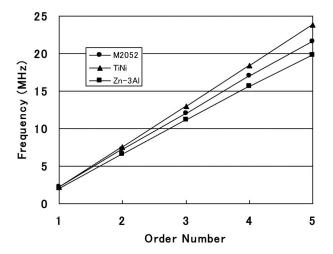


Fig. (6). Order number dependence of shear harmonic frequency of TiNi, M2052, Zn-3Al, and Sn-37Pb.

solid nonlinearity [25]. Indeed, the higher viscosity glassy alloys have sawtooth-like waveforms [26]. Nyquist diagrams of the alloys are characterized by large areas of the third and forth quadrant in the loop, suggesting an improvement of the phase delay, that is, the increment of the imaginary parts in the complex waves [27]. The distortion arises from two sources [19]: the anharmonic lattice and the movement of dislocation accompanied by nonlinear effects. The generation of high-order harmonics in this study would be due to the former because of the negligible pressure effect of the ultrasonic method.

In Fig. (7), we evaluated Poisson's ratio for the generation of higher harmonics. Since Poisson's ratio can be also expressed using V_1 and V_s ,

$$v = -\frac{1}{2} \left(1 - \frac{1}{\left(\frac{V_1}{V}\right)^2 - 1}\right),\tag{7}$$

we must look for alloys with higher V_1 or lower V_s to generate harmonics with higher frequency. Strictly speaking, the determination of nonlinear (anharmonic) parameters has led to the calculations of combinations of third-order elastic constants [28] and certain generalized Grüneisen parameters [29]. The generalized Grüneisen parameters measure the strain dependence of the lattice vibrational frequencies.

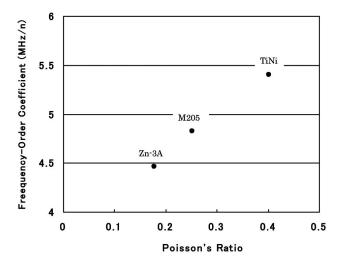


Fig. (7). Dependence of the harmonic coefficient $a = \frac{df}{dn}$ on Poisson's ratio of metallic alloys, M2052, TiNi, and Zn-3Al.

Thus, the effective generation of harmonic waves requires alloys with high elastic deformability and high transparency for shear waves. From Eq. (7), this condition is satisfied by high dissipative metallic alloys with higher V_1 and lower V_s . In general, inorganic ceramics have higher V_1 and V_s , and organic polymers possess lower V_1 and V_s . Therefore, glassy alloys with higher V_1 , lower V_s , and higher Poisson's ratio [30] would be good candidates for generation of high-order harmonic shear waves.

In this interesting field, further study is needed; attention will be placed on the generation mechanism of high-order harmonic shear waves associated with waveform deformation in highly dissipative propagation media, using computer simulation.

5. CONCLUSIONS

The generation of ultrasonic harmonic shear waves of orders higher than the second order has not yet been reported for solids. Following a concept based on the hypothesis of harmonic-wave generation, we first selected special alloys (M2052, TiNi, and Sn-3Al) with a nonlinear (anharmonic) lattice for the formation of ultrasonic shear strain wave by investigating the dynamic viscosity of 22 types of ceramics, metals, and polymers. For shear waves with a frequency of 2 MHz propagating through these alloys and reflecting from the far side of the alloy back to the resonator, these alloys generated high-order harmonic waves up to the fifth-order of the fundamental frequency. The frequency f increases linearly with the order number n (f = a (n-1) + c). The harmonic- frequency-order number coefficient a increases with Poisson's ratio increases, suggesting an increase in the elastic deformability for the formation of shear strain waves.

The effective generation of harmonic waves requires dissipative materials with both high dynamic viscosity and high transparency for shear waves. This finding will shed light on new fields, acoustic devices, and generation mechanism.

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CONFLICT OF INTEREST

None declared.

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