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RESEARCH ARTICLE

Modeling Heterogeneous Fleet Vehicle Allocation Problem with Emissions Considerations

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Abstract:

Aims:

This study proposes a bi-objective linear integer programming model for heterogeneous fleet VAP with emissions considerations. Profit maximization and emissions minimization objectives are employed to handle economic and environmental sustainability purposes.

Background:

Our literature survey shows that there is no model for the heterogeneous fleet VAP with emissions considerations that simultaneously consider vehicle heterogeneity, penalty costs for unmet demands, and emissions from transportation operations.

Objective:

The model is employed to also make several scenario analyses on sustainable freight logistics management to understand the trade-offs among economic and environmental objectives. In freight transportation problems, decision-makers need to be able to maintain profitability and to reduce emissions.

Methods:

In this study, a bi-objective linear integer programming model is proposed for a heterogeneous fleet Vehicle Allocation Problem (VAP) with emissions considerations encountered in the field of sustainable freight transportation.

Results:

In the numerical analyses, various practical assumptions that can be confronted by decision-makers in real life are discussed. In each analysis, total profit and emissions amounts are revealed along with several other KPIs. The results of the analyses provided in this study could also be useful in terms of understanding the relations among pillars of sustainability in VAPs.

Conclusion:

It is thought that the proposed model has the potential to aid decision-making processes in sustainable logistics management.

In the base case analyses, the total profit obtained under profit maximization is about nine times higher than that obtained under emissions minimization. When the aim is to minimize emissions, the total emissions are found to be nearly one-tenth of that of profit maximization. Supported by also additional scenario analyses, it can be concluded that it might not economically viable to be environmentally-friendly for companies. Therefore, companies have to be encouraged or forced to take environmentally and socially responsible actions through legislation. The analyses demonstrated that various legislative policies on emissions may affect the transportation plans differently in such vehicle allocation systems.

Keywords: Vehicle allocation problem, Heterogeneous fleet, Transportation emissions, Sustainable logistics, Freight transportation, Model.

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1. INTRODUCTION

Sustainability is a vital necessity for today's companies

while planning their logistics activities, as a result of increasing competition and the growing environmental problems, such as greenhouse gas emissions, depletion of natural resources, global warming climate change [1]. Sustainability was handled at the United Nations World Summit in 2005 in terms of three pillars, the economic, environmental, and social dimensions. It

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was stated that these dimensions can not be evaluated independently. According to Hart (1999), the environment includes society and society covers the economy, and these three dimensions affect each other. Accordingly, the suggestion is to initially ensure environmental sustainability, as it is not possible to achieve economic and social sustainability without achieving environmental sustainability [2].

With the growing concerns on sustainability, a new concept of "Sustainable Logistics Management" has emerged [3]. The importance of environmental and social impacts related to freight transportation has started to be recognized by governments, markets, and private institutions due to increasing externalities about the environment. To ensure sustainable logistics, the efficiency of freight transport should be increased, and the environmental externalities associated with logistics should be mitigated [4, 5]. Therefore, sustainable logistics management focuses on environmental goals such as greenhouse gas reduction, ensuring energy efficiency, or waste reduction, in addition to various economic goals such as profit maximization or cost minimization [6, 7].

Road freight transport is of great value in terms of economic development and supply chain management; however, it also has many harmful effects on both human health and the environment. Transportation activities account for 27% of total global CO_2 emissions, and among transportation activities, the largest CO_2 producer is highway freight transport with 78.8% [8]. Traditional attempts on freight transport often focus on economic dimensions and ignore negative environmental externalities. However, alleviating negative externalities in freight transport in recent years has become the forefront with the growing importance of environmental targets [9].

One of the main decisions to be made within the scope of freight transport is vehicle allocation decisions. According to the definition made by Ghiani, Laporte, and Musmanno (2004), Vehicle Allocation Problems (VAPs) deal with the allocation of vehicles in the logistics system faced by carriers that generate revenue by transporting goods over long distances [10].

In VAPs, a number of vehicles are demanded to fulfill direct shipments between node pairs in a finite planning horizon. After the delivery and unloading of the cargo, the vehicles either take a new load from their current node or are repositioned to another node by making an empty trip to meet other future direct shipments. It is also possible for vehicles to stay idle in current positions before making either of the aforementioned choices. In VAPs, the aim might be to maximize profit, minimize cost/emissions, or achieve these goals together. While achieving these goals, the movements of both loaded and unloaded vehicles have to be decided.

In this study, a bi-objective linear integer programming model is proposed for a heterogeneous fleet Vehicle Allocation Problem (VAP) with emissions considerations encountered in the field of sustainable freight transportation. The proposed model allows either to maximize profit or minimize emissions for the addressed problem. The model respects different vehicle types (in terms of capacity and fuel consumption) in the fleet mix and includes a penalty for demand rejection (unmet demand). The consideration of emissions and profit along with heterogeneous fleet and demand rejection possibility are confronted in real-life problems, and therefore, are important for logistics decision-makers. To the best of our knowledge, there is no model in the related literature for a VAP that takes these dimensions simultaneously. The potential benefits of the proposed model as a result of its applicability and use are demonstrated by extensive numerical analyses.

The rest of the paper is structured as follows. In the second section, the relevant literature is presented briefly to demonstrate the contribution of our study. In the third section, a formal problem definition is provided. In the fourth section, the proposed mathematical model for the problem is explained. In the fifth section, numerical analyses on a logistics chain operating in Turkey are presented. The last section provides conclusions and suggestions for future studies.

2. METHODS

In this study, a mathematical model is proposed for VAP. Therefore, quantitative studies involving mathematical models are examined here in detail. For the literature review, we have searched for the articles indexed by the Web of Science (WOS) Core Collection database with the keyword, "vehicle allocation" in the "topic" field. Among the results, the studies which are irrelevant to our study or do not involve mathematical models are eliminated. Table **1** presents the summary of the remaining studies in terms of problem type, modeling type, objective, vehicle type, the penalty for unmet demand, and sustainability concerns.

#	Article	Problem Type	Model Type	Objective	Vehicle Type	Penalty for Unmet Demand	Sustainability
1	Powell,1986 [11]	VAP	IP	Profit max	-	Ι	-
2	Hughes and Powell,1988 [12]	VAP	LP	Profit max	-	I	-
3	Frantzeskakis and Powell, 1990 [13]	VAP	SP	Profit max	-	I	-
4	Beaujon and Turnquist, 1991 [14]	VAP	MIP	Revenue max	-	\checkmark	-
5	Birge and Ho, 1993 [15]	NP	SP	Cost min	-	Ι	-
6	Powell and Frantzeskakis, 1994 [16]	NP	SP	Cost min	-	-	-
7	Yan et al., 1995 [17]	NP	LP	Min platform number	_	_	_
8	Powell et al., 2000 [18]	VARP	IP	Profit max	_	-	-

Table 1. Summary of the reviewed studies.

Modeling Heterogeneous Fleet Vehicle Allocation Problem

(Table 3) contd.....

#	e 3) contd Article	Problem Type	Model Type	Objective	Vehicle Type	Penalty for Unmet Demand	Sustainability
9	Bojović, 2002 [19]	VRP	LP	Revenue max	_	-	-
10	Hall and Zhong, 2002 [20]	ICP	Analytic	-	_	-	-
11	List et al., 2003 [21]	FAP	SP-RO	Cost min	\checkmark	\checkmark	-
12	Sung and Song, 2003 [22]	NP	LP	Cost min	\checkmark	-	-
13	List et al., 2006 [23]	FAP	SP	Cost min	-	\checkmark	-
14	Simonetto and Borenstein, 2007 [24]	VARP	MIP	Cost min	\checkmark	-	-
15	Lee et al., 2008 [25]	VRP	MIP	Revenue max	\checkmark	-	-
16	Fan et al., 2008 [26]	VAP	SP	Profit max	_	-	-
17	Wu et al., 2009 [27]	VAP	IP	Total evacuation time min	\checkmark	-	-
18	Sayarshad and Ghoseiri, 2009 [28]	VAP	IP	Revenue max	-	\checkmark	-
19	Sayarshad et al., 2010 [29]	VAP	MO-MIP	Cost min, profit max, and fleet size min	\checkmark	\checkmark	-
20	Wu et al., 2010 [30]	VARP	MO-MIP	Emissions and cost min	\checkmark	-	\checkmark
21	Javadian et al., 2011 [31]	ТР	IP	Cost min	\checkmark	\checkmark	-
22	Tan et al., 2011 [32]	VAP	FLP	Total evacuation time min	\checkmark	-	\checkmark
23	Ibri et al., 2012 [33]	VAP	IP	Traveling time min	_	\checkmark	-
24	Milenković and Bojović, 2013 [34]	VAP	FLP	Cost min	_	\checkmark	-
25	Shi et al, 2014 [35]	FAP	SP	Cost min	_	-	-
26	Zolfagharinia and Haughton, 2014 [36]	PDP	MIP	Profit max	_	\checkmark	-
27	Upadhyay and Bolia, 2014 [37]	SPP	IP	Profit max and cost min	_	\checkmark	-
28	Upadhyay and Bolia, 2014 [38]	VAP	MILP	Profit max	_	\checkmark	-
29	Hanczar and Peternek, 2015 [39]	VAP	MIP	Empty wagon min	_	-	-
30	Andrade and Cunha, 2015 [40]	VAP	MIP	Total time min	\checkmark	-	-
31	Atasoy et al., 2015 [41]	VAP	LP	Profit max	_	-	-
32	Milenković et al., 2015 [42]	VAP	NLP	Cost min	\checkmark	-	-
33	Tari and Hashemi, 2016 [43]	ТР	MIP	Cost min	\checkmark	-	-
34	Zolfagharinia and Haughton, 2016 [44]	PDP	MIP	Profit max	_	-	-
35	Liu et al., 2016 [45]	VAP	MIP	Demand max	\checkmark	-	-
36	Sánchez-Martínez et al., 2016 [46]	VAP	IP	Service quality max	-	-	-
37	Vasco and Morabito, 2016 [47]	VAP	IP	Profit max	\checkmark	-	-
38	Mesa-Arango and Ukkusuri, 2017 [48]	VAP	SP	Profit max	-	-	-
39	Kaewpuang et al., 2017 [49]	VAP	SP	Cost min	-	-	-
40	Buuren et al., 2018 [50]	VAP	MIP	Cost min	_	-	-
41	Khayati and Kang, 2019 [51]	HAPP	MILP	Travel differences min	V	-	
42	Sullivan <i>et al.</i> , 2019 [52]	VAP	MIP	Travel time min	V	-	-
43	Pitakaso et al., 2019 [53]	VARP	MIP	Cost min	_	-	-
44	Rui et al., 2019 [54]	VAP	IP	Total utility max	_	-	-
45	Gkiotsalitis et al., 2019 [55]	VAP	NLP	Cost min	_	-	-
46	Li et al., 2019 [56]	VAP	MIP	Profit max	\checkmark		-
	Our study	VAP	BO-IP	Profit max and emissions min	\checkmark		

VAP: Vehicle allocation problem, VARP: Vehicle allocation and routing problem, VRP: Vehicle routing problem, ICP: Inventory control problem, FAP: Fleet assignment problem, HAPP: Household activity pattern problem, PDP: Pickup and delivery problem, SPP: Scheduling problem, NP: Network problem, TP: Transportation problem, LP: Linear programming, NLP: Nonlinear programming, SP: Stochastic programming, RO: Robust optimization, MIP: Mixed integer programming, MILP: Mixed-integer linear programming, MO-MIP: Multi-objective Mixed integer programming, BO-IP: Bi-objective integer programming, IP: Integer programming, FLP: Fuzzy linear programming.

In addition to the studies that directly address a basic VAP, several others listed in Table 1 address variants of VAPs, such as transportation problems, fleet assignment problems, vehicle allocation and routing problems. Several objective functions, such as profit maximization, cost minimization, or time minimization are used in these attempts. Some studies also involve multi-objective models [29, 30]. A number of studies take vehicle type differences into account. In the studies of Sayarshad *et al.* (2010), Javadian *et al.* (2011), and Vasco and Morabito (2016), vehicle types are divided into two, as

vehicles owned by enterprises and vehicles rented from third parties [29, 31, 47]. Differences in vehicle features are also considered by List *et al.* (2003) and Lee *et al.* (2008) [21, 25]. Studies such as Beaujon and Turnquist (1991), and Zolfagharinia and Haughton (2014) incorporate penalty costs due to unmet demands into their models [14, 36].

Among the reviewed studies, three of them consider emissions and address a sustainability issue. Wu *et al.* (2010) address the optimization of evacuations from urban areas [30]. The model proposed in the study respects vehicle allocation in case of evacuation and optimizing the routes of the vehicles. The model involves three different objective functions as minimizing mobile emissions, minimizing the total evacuation time, and minimizing costs. The model does not respect vehicle heterogeneity and penalty costs for unmet demand. Tan et al. (2011) define the objective function in their mathematical model as ensuring minimization of evacuation time [32]. Besides, the total emissions amount in the model is considered as a constraint, and it is aimed to keep the total emissions amount at a certain level while minimizing the discharge time. Different vehicle types are considered in the model; however, penalty costs for unmet demand are not taken into account. Khavati and Kang (2019) make a comparison of electric vehicles with internal combustion engine vehicles [51]. It was stated that the increase in the use of electric vehicles has positive effects on the environment in terms of emitted emissions. The model does not incorporate emissions estimations while making decisions. The use of electric vehicles instead of conventional ones could provide huge contributions in terms of sustainable logistics. Yet, their impact on the market has not been as extensive as expected for several reasons, such as limited range, low load-carrying capacity, insufficient charging stations infrastructure (see, e.g., Cavallaro et al., 2018 [66], Fioreze et al., 2019 [67], Saleh & Hatzopoulou, 2020 [68], Soysal et al., 2020 [69], Asadi et al., 2021 [70]).

Our literature survey shows that there is no model for the heterogeneous fleet VAP with emissions considerations that simultaneously consider vehicle heterogeneity, penalty costs for unmet demands, and emissions from transportation operations. The model is employed to also make several scenario analyses on sustainable freight logistics management to understand the trade-offs among economic and environmental objectives. In freight transportation problems, decision-makers need to be able to maintain profitability and reduce emissions. For this reason, it is thought that the proposed model has the potential to aid decision-making processes in sustainable logistics management.

3. PROBLEM DESCRIPTION

The addressed VAP has a given number of nodes (*e.g.*, cities), $N = \{1, 2, ..., |N|\}$. The nodes are considered as cities among which transportation operations are performed. Meeting available requests generate revenue. The fleet that serves

transportation requests comprises heterogeneous vehicles, each of which belongs to a different vehicle type $(A = \{1, 2, ..., |A|\})$. Each vehicle type is characterized by capacity and fuel consumption rate values. The type of vehicle that can be used to meet demand is dependent on the corresponding customer request. At least one vehicle type is suitable to meet each request of customers. The optimal vehicle allocation decisions are made for a finite planning horizon (T={1,2, ...,|T|}).

Demands (d_{ijt}) occur as vehicle requests between city pairs during the planning horizon. For example, if δ vehicles are required for transporting related goods from node i to node j in period t, then $d_{ijt} = \delta$. Meeting a fraction of demand is allowed, which means that if there are δ requests from node i to j in period t, it is possible to meet any (integer) amount smaller than or equal to δ .

Transportation costs comprise two components as fuel consumption and fixed costs for dispatching vehicles. Estimating total fuel consumption as a result of transport activities also allows us to estimate transportation emissions. The penalty costs in the problem arise in two ways. The first is the penalty of unmet demand (s_{ijt}) . The second is the penalty that represents the opportunity cost of moving empty vehicles (c_{ij}) . These penalty costs do not vary depending on the vehicle type. Travel time varies depending on the distance between destination and arrival nodes of the transportation activity.

There is a demand fulfillment rate for each node. The value of this rate indicates the minimum ratio of the total demand over the planning horizon that must be met for each node in the system. The purpose of using this target is to prevent large differences between the demand fulfillment ratios among the nodes. Preventing such differences ensures a fair delivery service to each node, which will have a positive contribution in terms of customer satisfaction and loyalty.

The problem aims to determine empty or loaded vehicle movements in the logistics system during the planning horizon, which either maximizes profit or minimizes emissions.

3.1. A Bi-objective Integer Linear Programming Model for the Problem

Table 2 presents the notation (sets, parameters, variables) used in the bi-objective integer linear programming model proposed for the VAP that considers transportation emissions.

Symbol	Description	Unit
Sets	-	-
N	Set of nodes where loads are taken from and delivered to $\{1, 2, \ldots, N \}$	-
А	Set of vehicle types {1,2,, A }	-
Т	Set of time periods $\{1, 2, \dots, T \}$	-
Parameters	-	-
r _{ij}	Revenue obtained from each vehicle transporting goods from node i to j	TL/unit
$f\!f_a$	The fuel consumption rate of a loaded vehicle with type a per km	liter/km
fa _a	The fuel consumption rate of an empty vehicle with type a per km	liter/km
f _c	Fuel cost per liter	TL/liter

Table 2. Notation table for the model.

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Symbol	Description	Unit
dis _{ij}	Distance between nodes i and j	km
fix _{ija}	Fixed dispatching cost of the vehicle with type a used for transportation from node i to j	TL/unit
c _{ij}	Penalty cost of empty travels from node i to j	TL/unit
S _{ijt}	Penalty cost for unmet demand between nodes i and j in period t	TL/unit
<i>ef</i> _a	Emissions rate of a loaded vehicle with type a per km	gr/km
ea _a	Emissions rate of an empty vehicle with type a per km	gr/km
ρ_{ki}	Lead time between nodes i and j	day
m _{ita}	Number of newly available vehicles with type a in node i at period t	Unit
d _{ijt}	Number of demand from node i to j in period t	Unit
l _{ijta}	1 if vehicle type a is suitable to satisfy demand from node i to j at period, 0 otherwise	(0,1)
α	The demand fulfillment rate required for a fair distribution at each node	[0,1]
М	A sufficiently large number	-
Decision variables	-	-
X_{ijta}	Number of loaded trips with vehicle type a from node i to j at period t	Unit
Y_{ijta}	Number of empty trips with vehicle type a from node i to j at period t, where $Y_{ii0a} = 0, i \in N, a \in A$	Unit

The proposed bi-objective integer linear programming model is developed based on the integer linear programming model proposed by Ghiani, Laporte, and Musmanno (2004) [10]. As distinct from their model, the proposed model here involves two objective functions. While the objective function in the study of Ghiani *et al.* (2004) was only profit maximization, the objective functions in this study are to maximize the profit and to minimize the emissions [10]. Besides, our model respects penalty costs for unmet demand and different vehicle types while satisfying requests. Ghiani *et al.* (2004) assume that all existing vehicles are suitable for transportation; however, in the proposed model here, the suitability of vehicles for transportation is taken into consideration [10].

The proposed bi-objective linear integer programming model that is developed to address a heterogeneous fleet VAP by considering the economic and environmental factors is presented below. The relevant model has two objective functions (1), (2), and six constraint sets (3, ..., 8).

Maximize (Profit)

$$\sum_{t \in T} \sum_{a \in A} \sum_{i \in N} \sum_{j \in N, j \neq i} (r_{ij} * X_{ijta})$$

$$- \sum_{t \in T} \sum_{a \in A} \sum_{i \in N} \sum_{j \in N, j \neq i} (ff_a * dis_{ij} * fc * X_{ijta})$$

$$- \sum_{t \in T} \sum_{a \in A} \sum_{i \in N} \sum_{j \in N, j \neq i} (fa_a * dis_{ij} * fc * Y_{ijta})$$

$$- \sum_{t \in T} \sum_{a \in A} \sum_{i \in N} \sum_{j \in N, j \neq i} fix_{ija} * (X_{ijta} + Y_{ijta})$$

$$- \sum_{t \in T} \sum_{a \in A} \sum_{i \in N} \sum_{j \in N, j \neq i} (c_{ij} * Y_{ijta})$$

$$- \sum_{t \in T} \sum_{i \in N} \sum_{j \in N, j \neq i} s_{ijt} * (d_{ijt} - \sum_{a \in A} X_{ijta})$$
(1)

Minimize (Emissions)

$$\sum_{t \in T} \sum_{a \in A} \sum_{i \in N} \sum_{j \in N, j \neq i} (ef_a * dis_{ij} * X_{ijta}) + \sum_{t \in T} \sum_{a \in A} \sum_{i \in N} \sum_{j \in N, j \neq i} ea_a * dis_{ij} * Y_{ijta}$$
(2)

Subject to

$$\sum_{j \in N} (X_{ijta} + Y_{ijta}) - \sum_{k \in N: \ k \neq i, t > \tau_{ki}} (X_{k,i,(t-\tau_{ki}),a} + Y_{k,i,(t-\tau_{ki}),a}) - Y_{i,i,t-1,a} = m_{ita},$$
for all $i \in N, t \in \{1, ..., T\}, a \in A$

$$(3)$$

$$\sum_{a \in A} X_{ijta} \leq d_{ijt} \text{, for all } i \in N, j \in N \text{, } t \in T$$
(4)

$$X_{ijta} \leq M * l_{ijta} \text{, for all } i \in N, j \in N \text{, } t \in T, a \in A$$
(5)

$$\sum_{j \in N} \sum_{t \in T} (d_{ijt} - \sum_{a \in A} X_{ijta}) \le \alpha * \sum_{j \in N} \sum_{t \in T} d_{ijt}, \text{ for all } i \in N$$
(6)

$$X_{ijta} \in Z^+ \cup \{0\}, \text{ for all } i \in N, j \in N, t \in T, a \in A$$
(7)

$$Y_{ijta} \in Z^+ \cup \{0\}, \text{ for all } i \in N, j \in N, t \in T, a \in A$$
(8)

The objective function (1) consists of revenue, fuel cost for loaded vehicles, fuel cost for empty vehicles, fixed costs, a penalty of moving empty vehicles, a penalty of unmet demand. The objective function (2) expresses the total emissions of the vehicles employed.

The constraint set (3) balances vehicle flows by taking into account full and empty vehicle movements. The constraint set (4) states that the number of loaded vehicles moving between node pairs has to be smaller than or equal to the corresponding demand in the same period. The constraint set (5) indicates that the types of loaded vehicles should be in line with customer requests regarding that demand. The constraint set (6) ensures that the unmet demand is kept at a certain level for each node and that the incoming requests are met fairly. The demand fulfillment rate, α , is a user-defined parameter that takes a value between 0 and 1. The constraint sets (7) and (8) define the restrictions on the decision variables.

4. RESULTS AND DISCUSSION

This section shows an implementation of the proposed model on a data set obtained from a logistics network operating in Turkey. The "e-constraint approach" proposed by Andersson (2000) is employed while solving the bi-objective model [57]. The e-constraint approach is based on restructuring the model by keeping one of the objectives in the objective function and using the other one as an additional constraint. The additional constraint is bounded by an epsilon value (ϵ). The value of ϵ is specified explicitly for each set of analyses.

The linear integer programming model for the profit maximization case is given below:

Maximize Total Profit (1)

S.t. Constraints (3)-(8)

Total Emissions $(2) \le \in 1$

The linear integer programming model for the emissions minimization case is given below:

Minimize Total Emissions (2)

Total Profit
$$(1) \ge \in_2$$

In what follows, we first describe the data used, and then show the results.

4.1. Data Description

The addressed logistics problem comprises 30 cities (N = $\{1, 2, ..., 30\}$). The network is complete, therefore, intercity transportation among all nodes can be done. Fig. (1) shows the representation of the logistics network. The planning horizon is 15 days (T = $\{1, 2, ..., 15\}$).

Lead times (τ_{ki}) vary depending on the length of the distance between nodes. Lead time is assumed to be one day when the distance between nodes is less than or equal to 499 kilometers. For lengths between 500-999 kilometers and equal to or longer than 1000 kilometers, lead times are two and three days, respectively.

Data for demand (d_{iji}) , vehicle suitability based on requests (l_{ijta}) , and the number of newly available vehicles at each node (m_{ita}) are generated arbitrarily. It is assumed that there are 6546 requests between nodes throughout the entire planning horizon, no penalties are applied for unmet demands and empty travels, and there exist initially 225 vehicles at different nodes in the network. Apart from these vehicles, there is no new vehicle entry throughout the planning horizon.

Demands between city pairs are satisfied by heterogeneous vehicles. Each vehicle belongs to one of seven types ($A = \{1, 2, ..., 7\}$). There are two main vehicle types in the problem as standard and refrigerated vehicles [58]. Each of these main types has sub-types. It is assumed that there are 3 sub-types of standard vehicles with different carrying capacities, 18, 26, and 32 tonnes. There are 4 sub-types of refrigerated vehicles, which are formed by a combination of two features, age (new or old) and capacity (12 or 15 tonnes).

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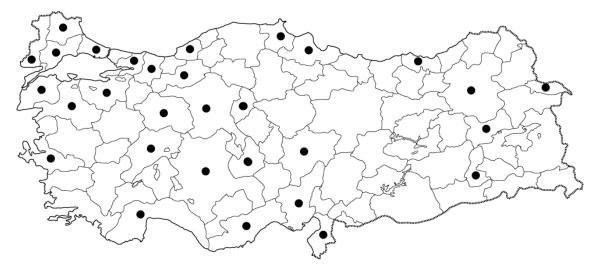


Fig. (1). The addressed logistics network operating in Turkey.

Fuel consumption rates are generated arbitrarily using a similar approach followed by Hoen *et al.* (2014) [59]. The vehicle type with the smallest carrying capacity (12 tonnes) is assumed to have the least fuel consumption rate. The other rates are determined accordingly, assuming that the fuel consumption rates are dependent on vehicle type, carrying capacity, and being empty or fully-loaded. Table **3** provides the fuel consumption rates (liter/km) of vehicle types used in the logistics network. Fuel consumption is converted into emissions rates through a fuel conversion factor, which is assumed as 2.63 gr/liter [60, 61].

The fuel price per liter is taken as 6.08 TL/liter [62]. Several approaches are used to calculate logistics costs in long haul freight transportation. We assume that fixed dispatching cost is dependent on traveled time or distance, as the longer the distance is, the longer the travel time and the corresponding preparation and opportunity costs will be. Here, the fixed cost is taken as equal to the fuel consumption cost at each travel. The revenue generated by the demands met is calculated by taking vehicle types into account. It is assumed that the obtained revenue is 1.5 times the sum of fuel and fixed costs of a hypothetical fully-loaded vehicle with a fuel consumption rate that is the average of the seven-vehicle types. The demand fulfillment rate (α) required for fair distribution at each node is

assumed to be 10%. The summary of all the data is shown in the Appendix 1.

For the numerical analysis, IBM OPL ILOG CPLEX 12.9 software is utilized to develop and solve the proposed mathematical model. The relative MIP gap tolerance is set to 0.1%. The solutions are obtained within approximately five minutes on average using an HP Pavilion i5 computer with 8 GB memory with 1.8 GHz processor.

4.2. Base Case Solution

Both profit maximization and emissions minimization objectives are analyzed for the base case. For profit maximization, the epsilon value (ϵ_1) required for the emissions constraint is set to 1,000,000 grams. For emissions minimization, ϵ_2 required for the total profit constraint is set to 100,000 TL. Table **4** provides the results of the conducted analyses according to several Key Performance Indicators (KPIs).

According to the solution obtained under profit maximization, the total profit is 2,503,380 TL and the total emissions are 999,973 grams. In the case of emissions minimization, the solution indicates that the total profit is 284,425 TL, and the total emissions value is 103,257 grams.

Vehicle Type	Rate (Empty, liter/km)	Rate (Fully-loaded, liter/km)
1 (Standard - 18 tonne)	0.26	0.312
2 (Standard - 26 tonne)	0.286	0.3432
3 (Standard - 32 tonne)	0.3146	0.37752
4 (Refrigerated - 12 tonne/new)	0.2	0.24
5 (Refrigerated - 15 tonne/new)	0.22	0.264
6 (Refrigerated - 12 tonne/old)	0.24	0.288
7 (Refrigerated -15 tonne/old)	0.264	0.3168

Table 3. The fuel consumption rates of vehicle types used in the logistics network (liter/km).

Key Performance Indicators	Profit maximization	Emissions minimization
Total revenue (TL)	7,126,828	761,843
Total fuel cost of loaded vehicles (TL)	2,311,724	238,664
Total fuel cost of empty vehicles (TL)	0	45
Total fixed cost of operating vehicles (TL)	2,311,724	238,709
Total penalty cost for unmet demand (TL)	0	0
Total penalty cost for empty travels (TL)	0	0
Total cost (TL)	4,623,448	477,418
Total profit (TL)	2,503,380	284,425
Total emissions from loaded vehicles (gr)	999,973	103,238
Total emissions from empty vehicles (gr)	0	19
Total emissions (gr)	999,973	103,257
Total number of loaded trips (in unit)	1,600	669
Total number of empty trips (in unit)	0	1
Total number of stationary (non-moving) vehicles (in unit)	531	2,702
Total distance travelled (km)	1,308,880	147,968
Demand fulfillment rate	≥10%	≥10%

Table 4. The results of the conducted	analyses according to the defined KPIs.
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The results show that the total profit obtained under profit maximization is about nine times higher than that obtained under emissions minimization. When the aim is to minimize emissions, the total emissions are found to be nearly one-tenth of that of profit maximization.

When the objective is to minimize the emissions, the model is constrained by the demand fulfillment rate (10%) and the minimum total profit constraint (100,000 TL). Accordingly, a relatively fewer number of loaded trips for emissions minimization occurred compared to profit maximization. Out of the total of 6,546 requests, 1,600 units are satisfied under profit maximization and 669 units are satisfied under emissions minimization. Note that the total distance traveled is also parallel with the number of requests met.

According to the fuel consumption and emissions rates, vehicles types can be listed in ascending order as follows: 4 < 5 < 6 < 1 < 7 < 2 < 3. As can be observed from Table **5**, cost and emissions performances of vehicle types play a significant role in being selected for meeting demand. This shows the potential benefit of taking vehicle heterogeneity into account.

4.3. Scenario Analyses on Sustainable Freight Transportation

This section analyzes and compares the solutions obtained for several other scenarios in addition to the base case. In these scenarios that are likely to occur in real life, the aim is to observe the effects of parameter changes on several KPIs.

4.3.1. Positive Penalty Costs

Note that for the base case, the penalty cost of unmet demands (s_{ijl}) is assumed to be zero. Random nonnegative numbers are assigned to these parameters in this analysis. The assigned numbers are provided in the supplementary data file.

In profit maximization, the profit decreased from

2,503,380 TL to 2,452,109 TL due to the penalty cost component in the objective function, without a significant change in the total emissions (Table 6). The number of requests met increased from 1,600 to 1,679 units to lessen the penalty costs of demand rejection. Despite the increase in the number of demands met, total revenue decreased from 7,126,828 TL to 7.112,039 TL. In addition to this, the added penalty cost led to a decrease in total profit. In emissions minimization, the total profit decreased from 284,425 TL to 184,393 TL without a significant change in the total emissions (Table 6). The number of demands met did not change.

This analysis shows that additional economic concerns might alter the transportation plans, and therefore, corresponding decision support models should account for such dimensions.

4.3.2. Emissions Tax

Transportation emissions tax is a strategy implemented by governments to maintain sustainable development [63]. While analyzing the emissions tax scenario, 1 TL emissions tax was added per each gram of emissions.

For profit maximization and emissions minimization, the amounts of total emissions generated were not affected significantly, as a serious change was not observed in the total number of loaded trips. However, additional emissions tax causes total costs to increase, and this results in a total profit decrease for both cases. Total profit decreased from 2,503,380 TL to 1,503,849 TL for profit maximization, and from 284,425 TL to 181,071 TL for emissions minimization (Table 6).

The results show that increased cost of transportation due to additional emissions tax does not reduce environmental externalities significantly but reduces total profit to be observed. A basic emissions tax policy might not always be sufficient to improve the environmental performance of supply chains.

Vehicle Type	Fuel Consumption Rate (Fully-Loaded, Liter/km)	Profit Maximization	Emissions Minimization
4 (Refrigerated /12 tonne/new)	0.24	209	267
5 (Refrigerated /15 tonne/new)	0.264	267	195
6 (Refrigerated /12 tonne/old)	0.288	304	101
1 (Standard - 18 tonne)	0.312	328	48
7 (Refrigerated /15 tonne/old)	0.3168	252	34
2 (Standard-26 tonne)	0.3432	192	14
3 (Standard-32 tonne)	0.37752	48	10

Table 5. Total number of loaded trips for each vehicle type.

Table 6. Summary results for the scenarios related to penalty cost and emissions tax.

-	-	-	Scenarios	
-	Indicators	Base Case	Penalty Costs	Emissions Tax
	Total Profit (TL)	2,503,380	2,452,109	1,503,849
Profit maximization	Total Emissions (gr)	999,973	999,994	999,785
	Total Cost (TL)	4,623,448	4,659,930	5,622,363
	Total Profit (TL)	284,425	184,393	181,071
Emissions minimization	Total Emissions (gr)	103,257	103,235	103,235
	Total Cost (TL)	477,418	577,231	580,553

4.3.3. Homogeneous Vehicles

While planning delivery operations, heterogeneous vehicles are considered in the base case. In case the vehicle types are not taken into account, the relevant analysis has been made using the average of the loaded/unloaded fuel consumption rates of the 7 vehicle types specified in Table 3. The fuel consumption rates of the vehicle in the loaded and unloaded states are taken as 0,255 and 0,306 liter/km, respectively. This means that fuel consumption was calculated roughly without respecting vehicle heterogeneity. Table 7 provides the results of homogeneous vehicle analyses with rough and real fuel calculations.

According to the results, the rough fuel calculation leads to inexact total profit and emissions. For profit maximization, the total profit was roughly determined as 2,247,981 TL, however,

Table 7. The results of homogeneous vehicle analyses.

the corresponding real profit was calculated as 2,226,237 TL when the vehicle heterogeneity was taken into account. The real fuel calculation shows that for both profit maximization and emissions minimization, the total profits have decreased and total emissions have increased compared to the base case solution. The number of vehicles used from each type presented in Table 8 also shows that vehicles with relatively higher fuel consumption rates are more frequently used compared to that of the base case (Table 5). Therefore, it can be concluded that not respecting heterogeneous vehicles results in suboptimal delivery plans in terms of both profit and emissions. The results on the benefits of respecting vehicle heterogeneity are in line with the findings of the studies existing in the related literature, such as the studies conducted by Bektaş and Laporte (2011) and Demir et al. (2012) [64 -70].

Key Performance Indicators	Profit Maximization	Emissions Minimization	Profit Maximization	Emissions Minimization
	Rough fue	l calculation	Real fuel of	calculation
Total revenue (TL)	6,872,479	742,291	6,872,479	742,291
Total fuel cost of loaded vehicles (TL)	2,312,249	268,445	2,323,121	272,413
Total fuel cost of empty vehicles (TL)	0	0	0	0
Total fixed cost of operating vehicles (TL)	2,312,249	268,445	2,323,121	272,413
Total penalty cost for unmet demand (TL)	0	0	0	0
Total penalty cost for empty travels (TL)	0	0	0	0
Total cost (TL)	4,624,498	536,890	4,646,242	544,826
Total profit (TL)	2,247,981	205,401	2,226,237	197,465
Total emissions from loaded vehicles (gr)	999,976	116,094	1,004,902	117,836
Total emissions from empty vehicles (gr)	0	0	0	0
Total emissions (gr)	999,976	116,094	1,004,902	117,836
Total number of loaded trips (in unit)	1,786	669	1,786	669

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(Table 9) contd.....

Key Performance Indicators	Profit Maximization	Emissions Minimization	Profit Maximization	Emissions Minimization
Total number of empty trips (in unit)	0	0	0	0
Total number of stationary (non-moving) vehicles (in unit)	362	2,705	362	2705
Total distance travelled (km)	1,242,824	144,288	1,242,824	144,288
Demand fulfillment rate	≥10%	≥10%	≥10%	≥10%

Table 8. Total number o	f loaded trips for	r each vehicle type whe	n vehicle heterogeneity is ignored.

Vehicle Type	Fuel Consumption Rate (Fully-loaded, liter/km)	Profit Maximization	Emissions Minimization
4 (Refrigerated /12 tonne/new)	0.24	202	82
5 (Refrigerated /15 tonne/new)	0.264	271	88
6 (Refrigerated /12 tonne/old)	0.288	277	90
1 (Standard - 18 tonne)	0.312	303	135
7 (Refrigerated /15 tonne/old)	0.3168	243	59
2 (Standard-26 tonne)	0.3432	191	101
3 (Standard-32 tonne)	0.37752	299	114

Table 9. Total profit and total emissions obtained under different demand fulfillment rates.

-	Profit Maximization		Emissions	Minimization
Demand Fulfillment Rates	Total Profit (TL)	Total Emissions (gr)	Total Profit (TL)	Total Emissions (gr)
20%	2,438,226	999,982	711,334	291,130
10%	2,503,380	999,973	284,425	103,257
0%	2,512,686	999,972	100,035	23,772

4.3.4. Changes in Demand Fulfillment Rate

The demand fulfillment rate is defined as the value that indicates how much of the demands that occur during the whole planning horizon for each of the nodes have to be satisfied. The value of this parameter (α) is assumed to be 0.9 in the base case. Table **9** presents the obtained results for different demand fulfillment rates.

For profit maximization, the increase in demand fulfillment rate results in a decrease in total profit. The reason is the fact that the increase in demand fulfillment rate results in the necessity to meet transportation requests that generate lower revenues. Since there is no such requirement at 0% demand meeting level, total profit can be obtained even though less demand is met. Considering the total number of movements of loaded vehicles, it is observed that there are 1,772 loaded trips when the level of meeting the demand is 20%, 1,600 loaded trips when 10%, and 1532 loaded trips when 0%.

For emissions minimization, the increase in demand fulfillment rate increases total profit and total emissions. Considering the total number of movements of loaded vehicles, it is 1,322 when the level of meeting the demand is 20%, 669 when 10%, and 68 when 0%. When the demand fulfillment rate is taken as 0%, the model does not have to achieve a fair distribution among nodes while satisfying the minimum profit constraint (ϵ_2).

Ensuring fair distribution at each node in the logistics network might be considered as a social sustainability target for transportation companies. The provided results here show the potential trade-offs between this target and the other two pillars of sustainability. That is, tightening demand fulfillment rates may cause worse economic and environmental externalities.

4.3.5. The Trade-off between Profit and Emissions

Here we examine the total profits encountered at different emissions levels. While making total emissions pareto analysis, profit maximization is used as an objective function and total emissions amount is accepted as an e-constraint.

Solutions have been reached by gradually increasing the total emissions amount (ϵ_3) in grams from 150,000 up to 950,000 grams by 50,000 grams increments. The pareto graph of the profit and emissions values is shown in Fig. (2).

This analysis reveals that economic concerns might result in worse environmental performance. According to the results, in order to obtain higher profits, higher amounts of emissions have to be endured. The conclusion is that there is no economic incentive for companies to be environmentally friendly. Therefore, emissions restrictions on the logistics network to mitigate transportation emissions are required to alleviate negative externalities despite the corresponding profit decrease. It would also be useful for decision-makers to estimate the cost of being environmentally-friendly while planning freight distribution. Moreover, there are more than just economic incentives. Currently, there is already a slight increase in customers requesting transparency in environmental performance, and choosing those companies which perform better (sometimes even willing to pay extra for a more

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environmentally friendly service). In time, reducing the environmental footprint might become a license to operate, and

companies not paying attention to their impact might lose out on business.

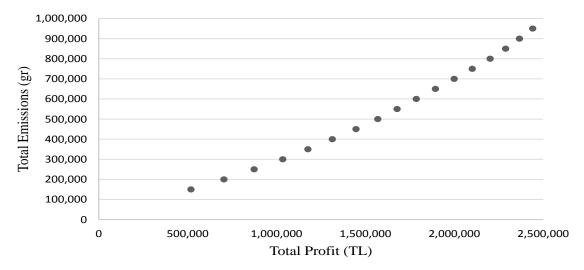


Fig. (2). Trade-off between profit and emissions.

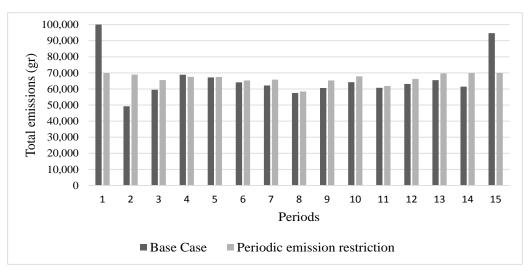


Fig. (3). Total emissions level of each period.

Table 10. Results of periodic emission analysis.

Key Performance Indicators	Profit Maximization
Total revenue (TL)	7,115,515
Total fuel cost of loaded vehicles (TL)	2,311,774
Total fuel cost of empty vehicles (TL)	0
Total fixed cost of operating vehicles (TL)	2,311,774
Total penalty cost for unmet demand (TL)	0
Total penalty cost for empty travels (TL)	0
Total cost (TL)	4,623,548
Total profit (TL)	2,491,967
Total emissions from loaded vehicles (gr)	999,994
Total emissions from empty vehicles (gr)	0
Total emissions (gr)	999,994
Total number of loaded trips (in unit)	1,609

(Table 32) contd.....

Key Performance Indicators	Profit Maximization
Total number of empty trips (in unit)	0
Total number of stationary (non-moving) vehicles (in unit)	497
Total distance travelled (km)	1,304,829
Demand fulfillment rate	≥10%

4.3.6. Periodic Emissions Analysis

In the periodic emissions analysis, the status of the emissions during each of the periods in the planning horizon will be examined for the base case. In this analysis, the case that the emissions amount should be kept under 70,000 grams for each period, in addition to the existing total emissions restriction of 1,000,000 grams, is examined. Table **10** provides an overview of the results. Fig. **(3)** shows the observed total emissions level of each period.

Periodic emissions restriction aims to ensure that the emissions that occur in each period are kept at a certain level. When the periodic emissions are kept at 70,000 grams for each period; it is observed that total profit decreased compared to the one obtained in the base case. According to the results presented in Fig. (3), the base case solution violates the periodic emissions restriction in periods 1 and 15. This result, in addition to the previous analysis on emissions tax, shows that various legislative policies on emissions affect the transportation plans in such vehicle allocation systems.

CONCLUSION

This study proposes a bi-objective linear integer programming model for heterogeneous fleet VAP with emissions considerations. Profit maximization and emissions minimization objectives are employed to handle economic and environmental sustainability purposes. As far as we know, this study is the first attempt to formulate and solve the addressed problem. The added value of the proposed model is presented through several numerical analyses.

In the numerical analyses, various practical assumptions that can be confronted by decision-makers in real life are discussed. In each analysis, total profit and emissions amounts are revealed along with several other KPIs. The results of the analyses provided in this study could also be useful in terms of understanding the relations among pillars of sustainability in VAPs. In the base case analyses, the total profit obtained under profit maximization is about nine times higher than that obtained under emissions minimization. When the aim is to minimize emissions, the total emissions are found to be nearly one-tenth of that of profit maximization. Supported by also additional scenario analyses, it can be concluded that it might not be economically viable to be environmentally-friendly for companies. Therefore, companies have to be encouraged or forced to take environmentally and socially responsible actions through legislation. The analyses demonstrated that various legislative policies on emissions may affect transportation plans differently in such vehicle allocation systems.

The proposed model is generic and applicable for other VAPs confronted in long-haul freight transportation as well. In future studies, new modeling approaches can be developed by taking other relevant concerns into account, such as demand uncertainty, dynamic fleet mix, traffic density and road conditions.

CONSENT FOR PUBLICATION

Not applicable.

AVAILABILITY OF DATA AND MATERIALS

The authors confirm that the data supporting the findings of this study are available within the article.

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CONFLICT OF INTEREST

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Declared none.

Symbol	Values/Estimations	Source	
N	{1,2,,30}	Assumption	
А	{1,2,,7}	Assumption	
Т	{1,2,,15}	Assumption	
r _{ij}	See supplementary file	Assumption	
<i>ff</i> _a	Table 3	Hoen <i>et al.</i> (2014) [59] https://www.truck.man.eu/tr (2019)	
fa _a	Table 3	Hoen <i>et al.</i> (2014) [59] https://www.truck.man.eu/tr (2019)	
fc	6.08 TL/l	http://www.tppd.com.tr	
dis _{ij}	Figure 1	https://www.google.com/maps (2019)	
fix _{ij}	See supplementary file	Assumption	

Appendix 1. The summary data table of the problem.

(Crrgpfk 'Table 3) conta	<i>l</i>
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Symbol	Values/Estimations	Source	
<i>cij</i> _{ija}	See supplementary file	Assumption	
S _{ijt}	See supplementary file	Assumption	
ef_a	f_a^* conversion	Ubeda et al. (2011) [61]	
ea _a	$fa_a * conversion$	Ubeda et al. (2011) [61]	
$ au_{ki}$	0-499 km 1 day 500-999 km 2 day 1000+ km 3 day	Assumption	
m _{ita}	Total: 225	Assumption	
d_{ijt}	Total:6546	Assumption	
l _{ijta}	See supplementary file	Assumption	
α	0.9	Assumption	
М	A sufficiently large number	Assumption	
conversion	2,63 gr/l	Defra (2007) [60]	

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